

Reliability Reloaded Integrated System Assessment

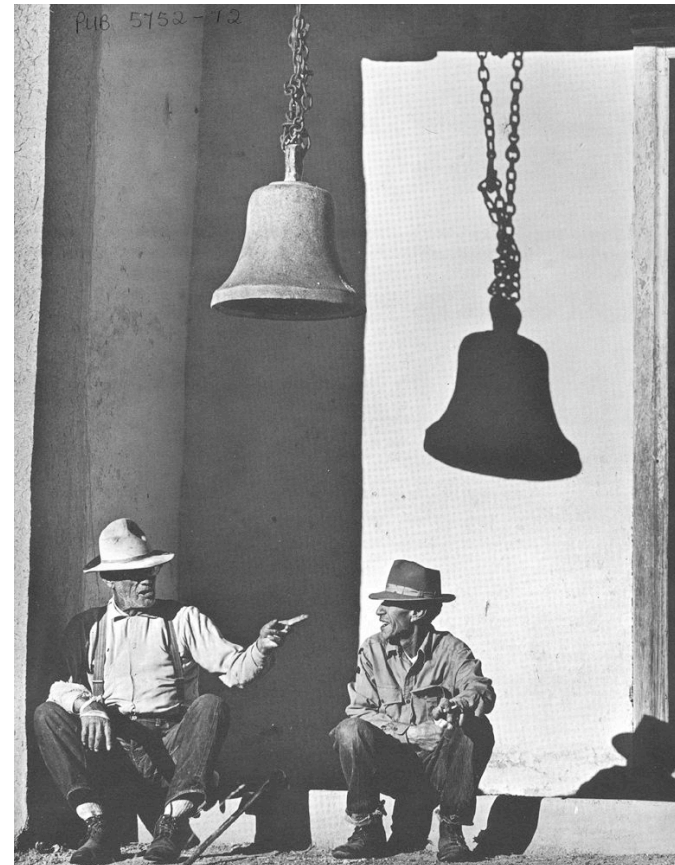
Sallie Keller-McNulty

Dean of George R. Brown School of Engineering

Rice University

sallie@rice.edu

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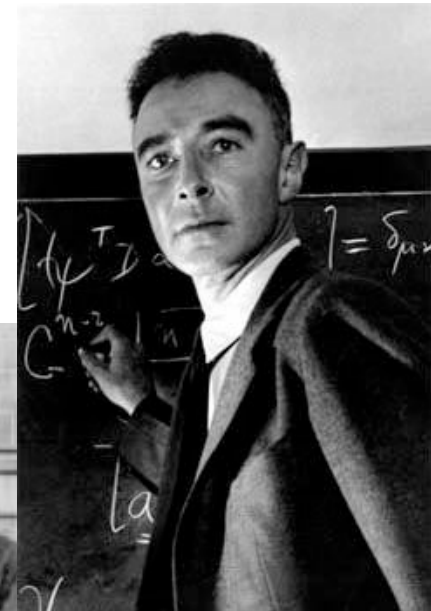
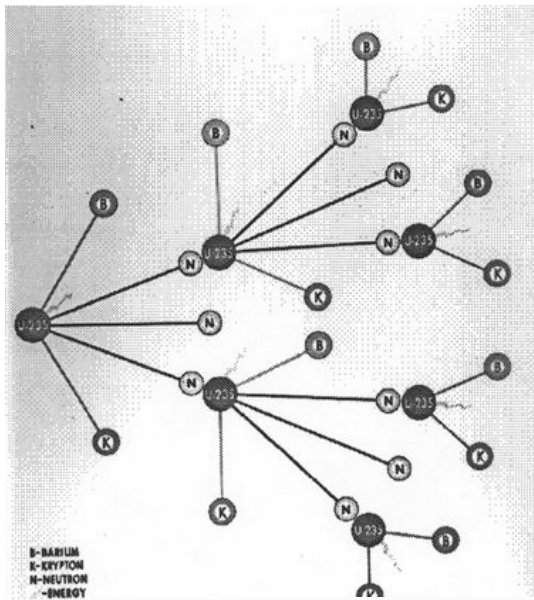


Northern New Mexico

WWII Years— the beginning



place: po box 1663



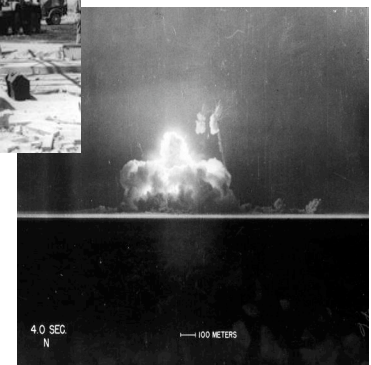
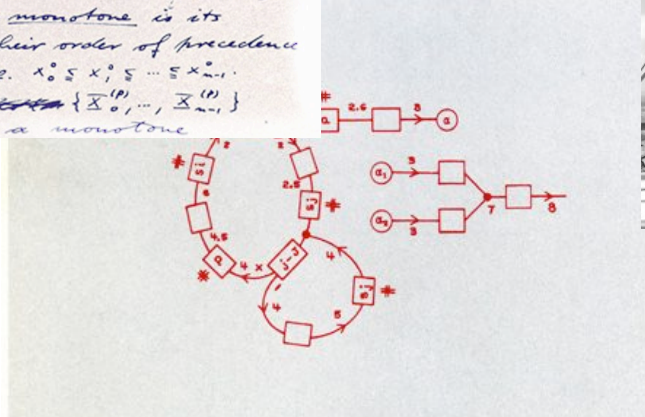
(1) A $k+1$ -complex: $\mathbb{X}^{(p)} = (x^0; x^1, \dots, x^p)$ consists of the main number: x^0 , and the satellites: x^1, \dots, x^p . Throughout what follows $p=1, 2, \dots$ will be fixed. A complex $\mathbb{X}^{(p)}$ precedes a complex $\mathbb{Y}^{(p)}$: $\mathbb{X}^{(p)} \leq \mathbb{Y}^{(p)}$ if their main numbers are in this order: $x^0 \leq y^0$.

An n -sequence of complexes: $\{\mathbb{X}_0^{(p)}, \dots, \mathbb{X}_{n-1}^{(p)}\}$. If $0, 1, \dots, (n-1)'$ is a permutation of $0, 1, \dots, (n-1)$, then the sequence $\{\mathbb{X}_{0'}^{(p)}, \dots, \mathbb{X}_{(n-1)'}^{(p)}\}$ is a permutation of the sequence $\{\mathbb{X}_0^{(p)}, \dots, \mathbb{X}_{n-1}^{(p)}\}$.

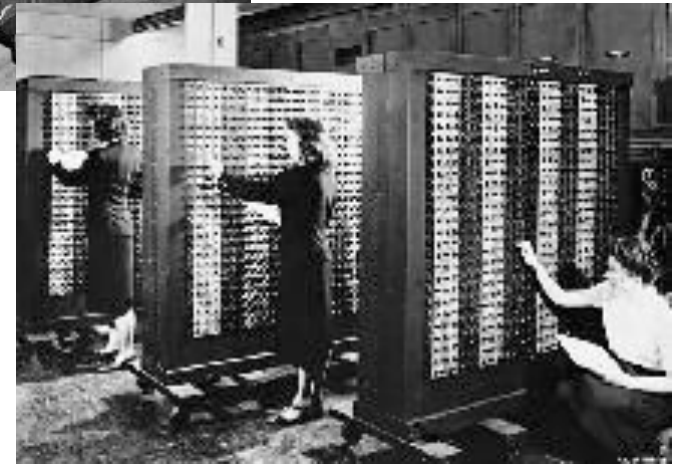
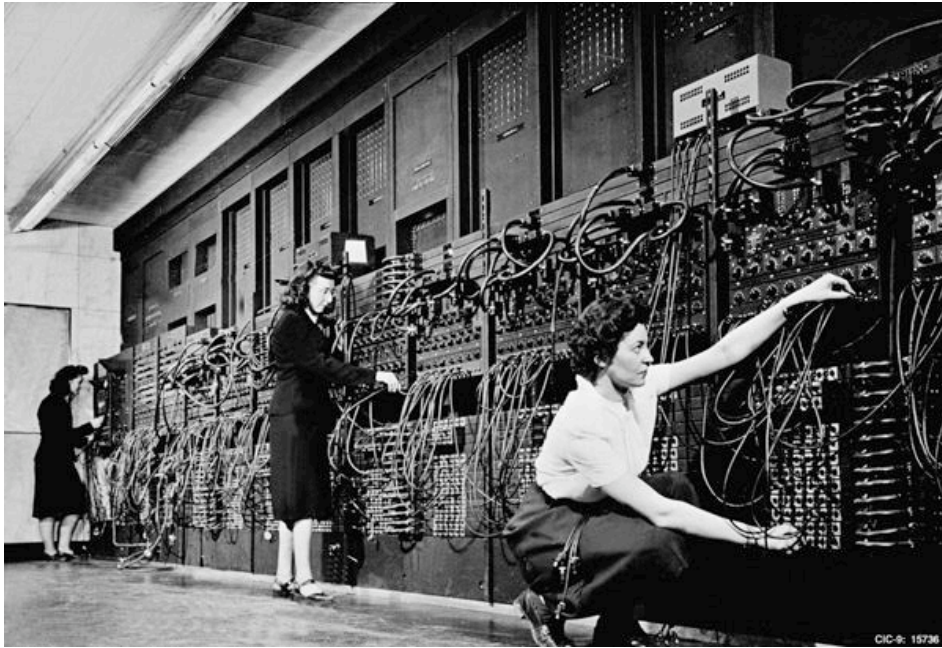
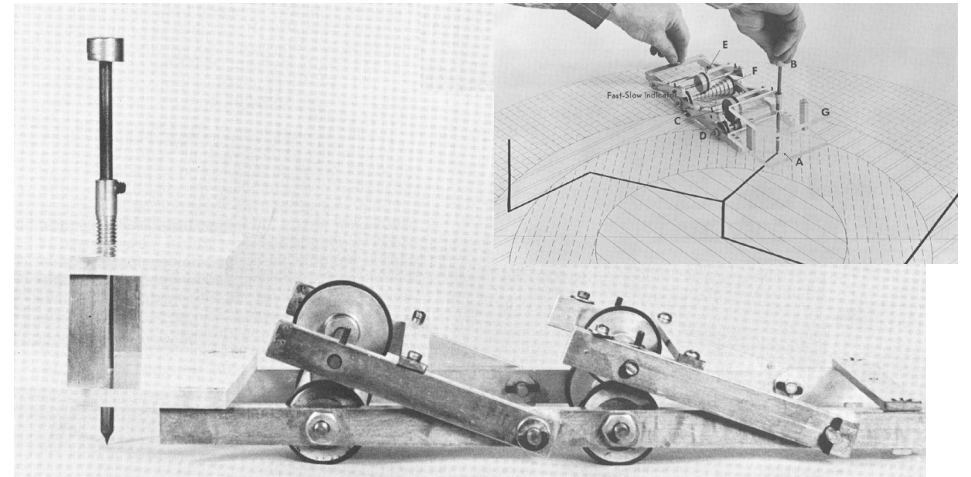
A sequence $\{\mathbb{X}_0^{(p)}, \dots, \mathbb{X}_{n-1}^{(p)}\}$ is monotone if its elements appear in their order of precedence $\mathbb{X}_0^{(p)} \leq \mathbb{X}_1^{(p)} \leq \dots \leq \mathbb{X}_{n-1}^{(p)}$, i.e. $x_0^0 \leq x_1^0 \leq \dots \leq x_{n-1}^0$.

Every sequence ~~of complexes~~ $\{\mathbb{X}_0^{(p)}, \dots, \mathbb{X}_{n-1}^{(p)}\}$ ~~is a permutation of a monotone~~

s Logical Automata



Science

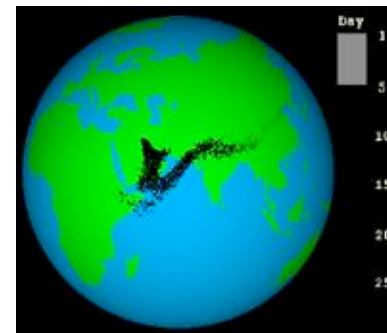
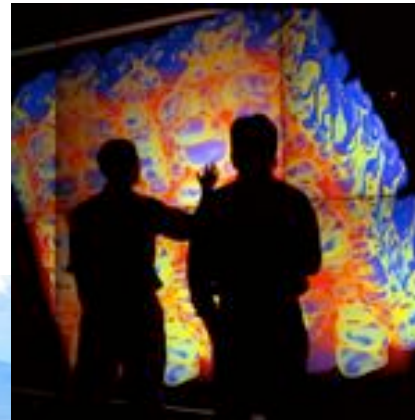
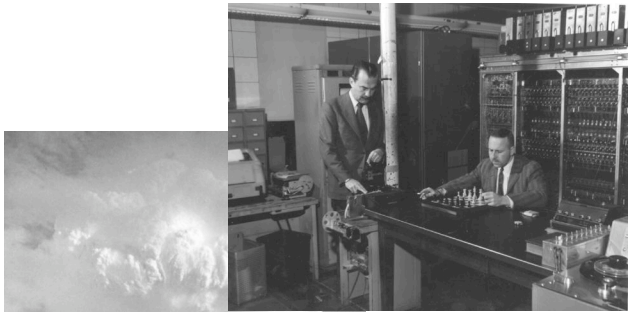


Technology



Community

Building An Institution—





Rice University

Outline

- Reliability and Role of Statistical Sciences
- Science/Application Drivers
- Examples
 - End-to-end assessment
 - System Ethnography and Design
 - Design of Experiments
- Conclusions

Cast of Collaborators

- Alyson Wilson
- Deborah Leishman
- Ron Smith
- Jane Booker
- Bill Meeker
- Nozer Singpurwalla
- Shane Reese
- Greg Wilson
- Mary Meyer
- Todd Graves
- Richard Klamman
- Laura McNamara
- Lisa Moore
- Kathy Campbell
- Christine Anderson-Cook
- Ben Sims
- David Scott
- Art Dempster
- Harry Martz
- Mike Hamada
- Andrew Koehler
- Val Johnson
- Dave Higdon
- Tom Bement
- Nick Hengartner
- Joanne Wendelberger
- Mike McKay
- Jerry Morzinski
- Max Morris
- Steve Vardeman
- Brian Williams
- Elizabeth Kelly



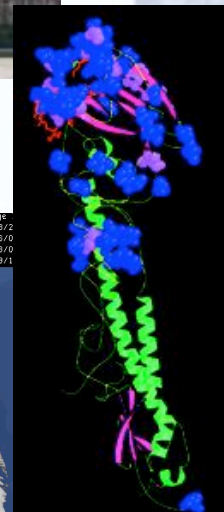
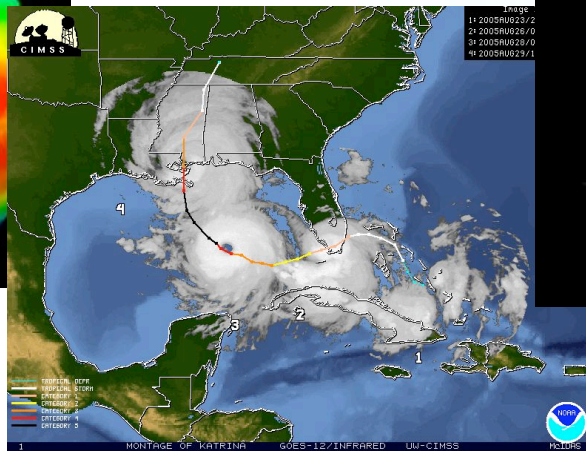
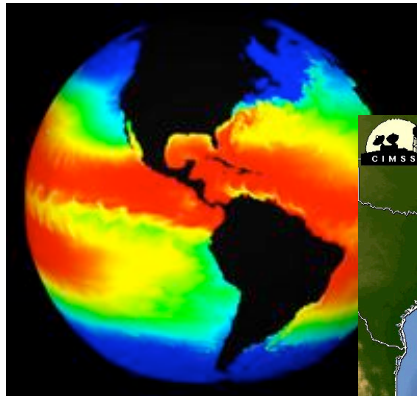
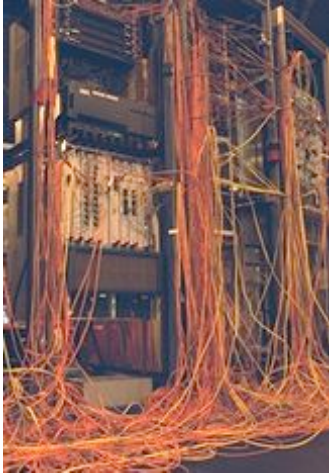
What is Reliability?

- Reliability: **Probability** a **system** will perform **as intended** for at least a given **time period** when operated **under specific conditions**
 - **Probability** – measure of the likelihood of success
 - **System** – specify the boundaries of what will be considered the system
 - **As Intended** – need to specify success/failure of the system
 - **Time period** – assuming system will degrade over time
 - **Under specific conditions** – boundaries on model use
- Definition has been simplified to the study of

$$R(t) = P(T > t) = \int_t^{\infty} f(x)dx = 1 - F(t)$$



21st Century Problems



RICE

Reliability Today

- Must address future technology challenges and current business practices
- Must address decision processes – performance, safety, surety, cost, schedule, production, aging, design change, maintenance, quality, maintainability, policy,

...

↑
Bridge
the
↓
Gap

- Reliability ala earlier definition



The Hard Lesson

- Problem is **not Modeling**, it is **Decision Making**
- Optimal decision-making requires diversity of information:
 - **Sources of information** - theoretical models, test data, computer simulations, expertise and expert judgment (from scientists, field personnel, decision-makers...)
 - **Content of the information** - information about system structure and behavior, decision-maker constraints, options, and preferences...
 - **Multiple communities** that are stakeholders in the decision process





Reliability Today

II

Integrated System Assessment

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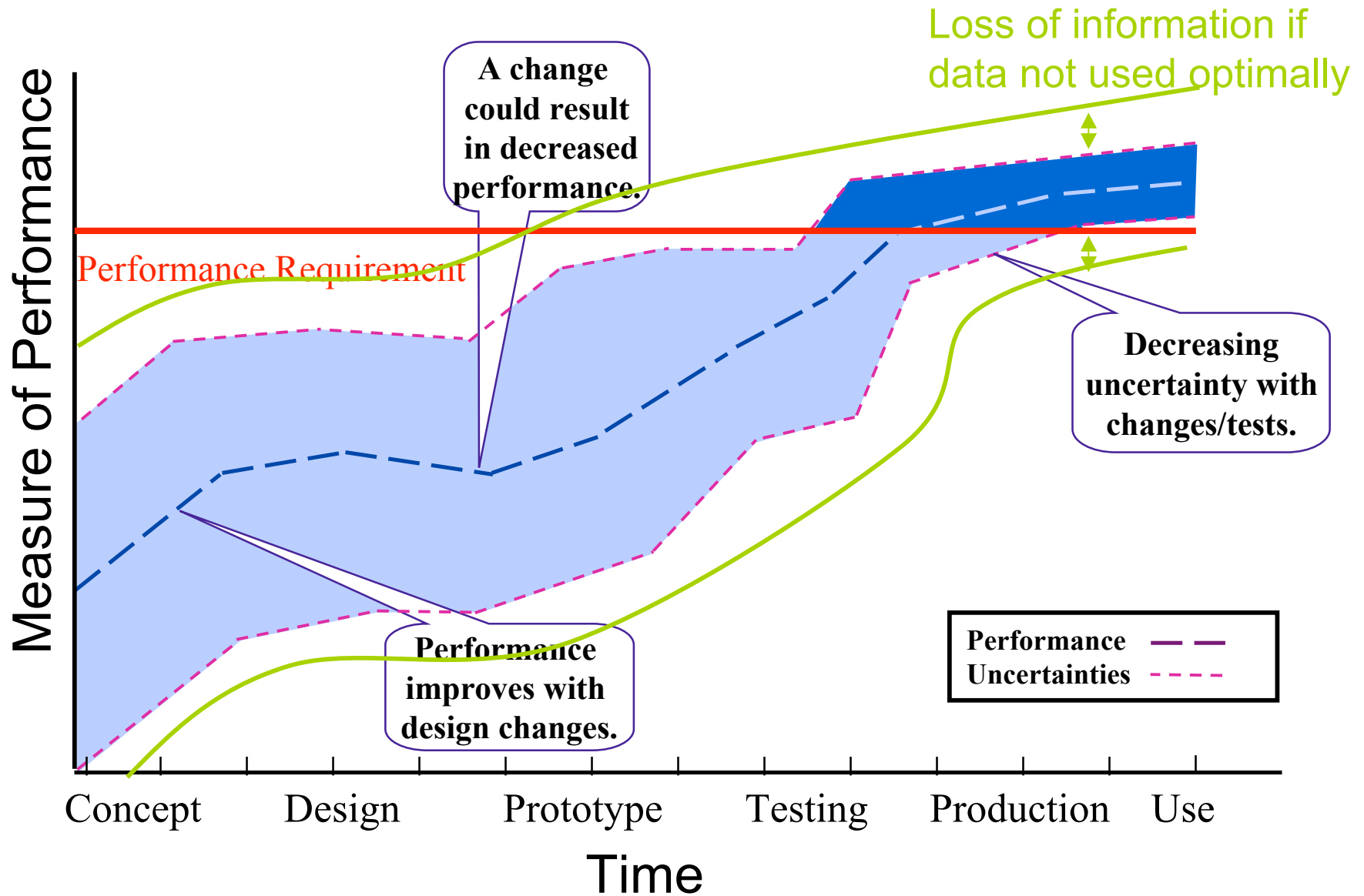
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Challenges for Integrated System Assessments

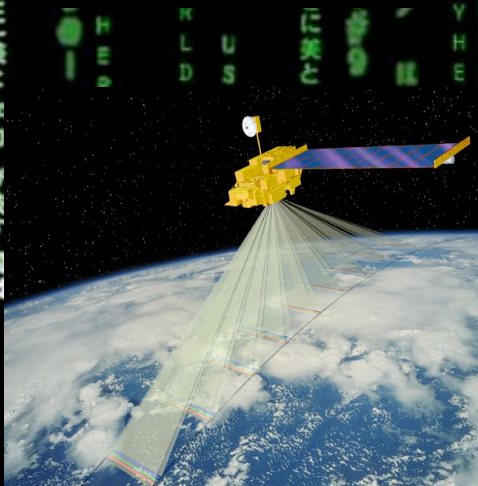
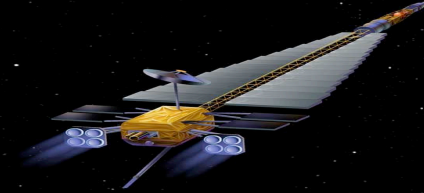
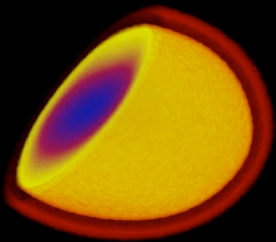
- No full system tests
- Aging system (subsystem, components)
- Need to integrate science/engineering knowledge, models, and simulations
- Integrate information/data at various levels: system, subsystem, components, similar systems
- Choose best data to collect based on information per unit cost
- Integrate a variety of reliability representations
- Varied data types and collection schemes
- Model and measurement bias/uncertainty



Goal: Continuous Evaluation



Application Drivers



PowerFactorRE
 A Suite of Reliability Engineering Tools for Optimizing the Manufacturing Process

The Hazard Rate

Improves bottom-line results through higher reliability
 Improves product quality
 Increases throughput
 Provides a unique, system-wide approach
 Reduces operating and capital expenses



PREDICT—A New Approach to Product Development

Los Alamos National Laboratory and Delphi Automotive Systems

- Forecasts product performance before prototyping
- Identifies flaws before costly production decisions
- Provides road map for tests and design improvements
- Directs elicitation of expert knowledge

Reliability Unperturbed

Concept Design Prototype Production Customer Use

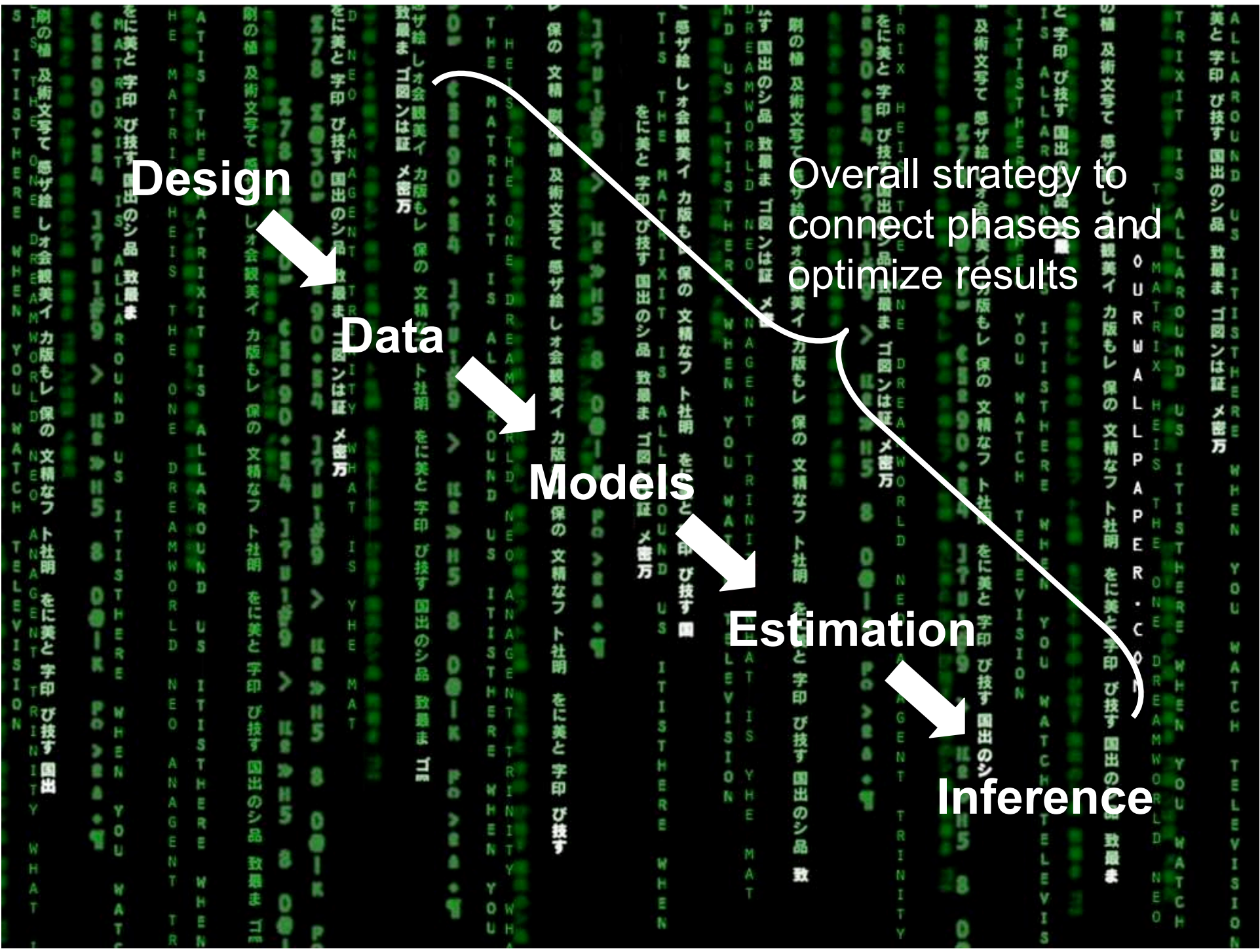
Los Alamos NATIONAL LABORATORY

Statistical Sciences is Key!

Core Questions:

- What are methods for **collecting information** relevant to system performance from a variety of sources not traditionally used?
- What are methods for **integrating and analyzing** the information with quantifiable confidence in the resulting system performance?
- What are methods for **quantifying and evaluating** the quality of these non-traditional sources of information?
- What are methods for evaluating **resource allocation** in the presence of incomplete and heterogeneous information?





Design



Data



Models

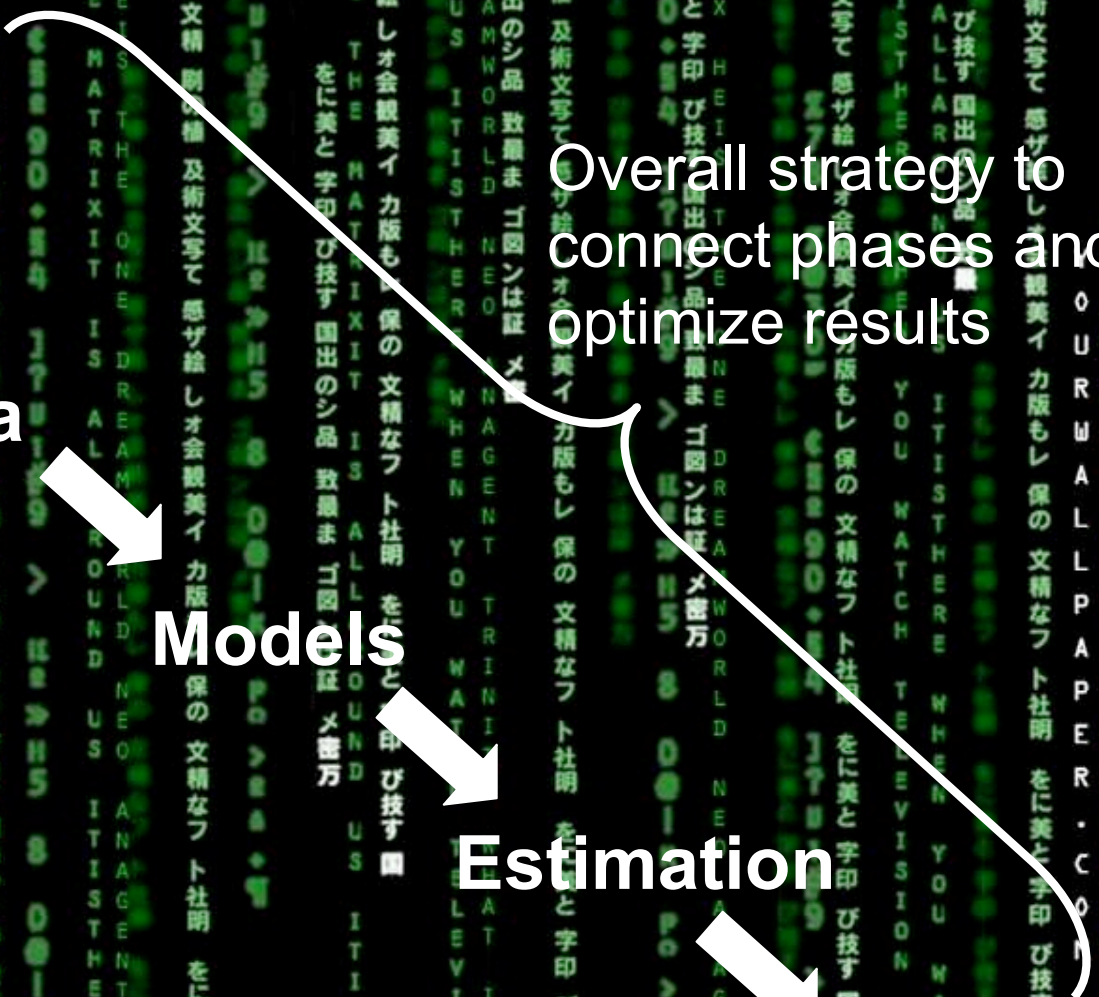


Estimation



Inference

Overall strategy to connect phases and optimize results



Army/Navy/Marines: Munitions Systems

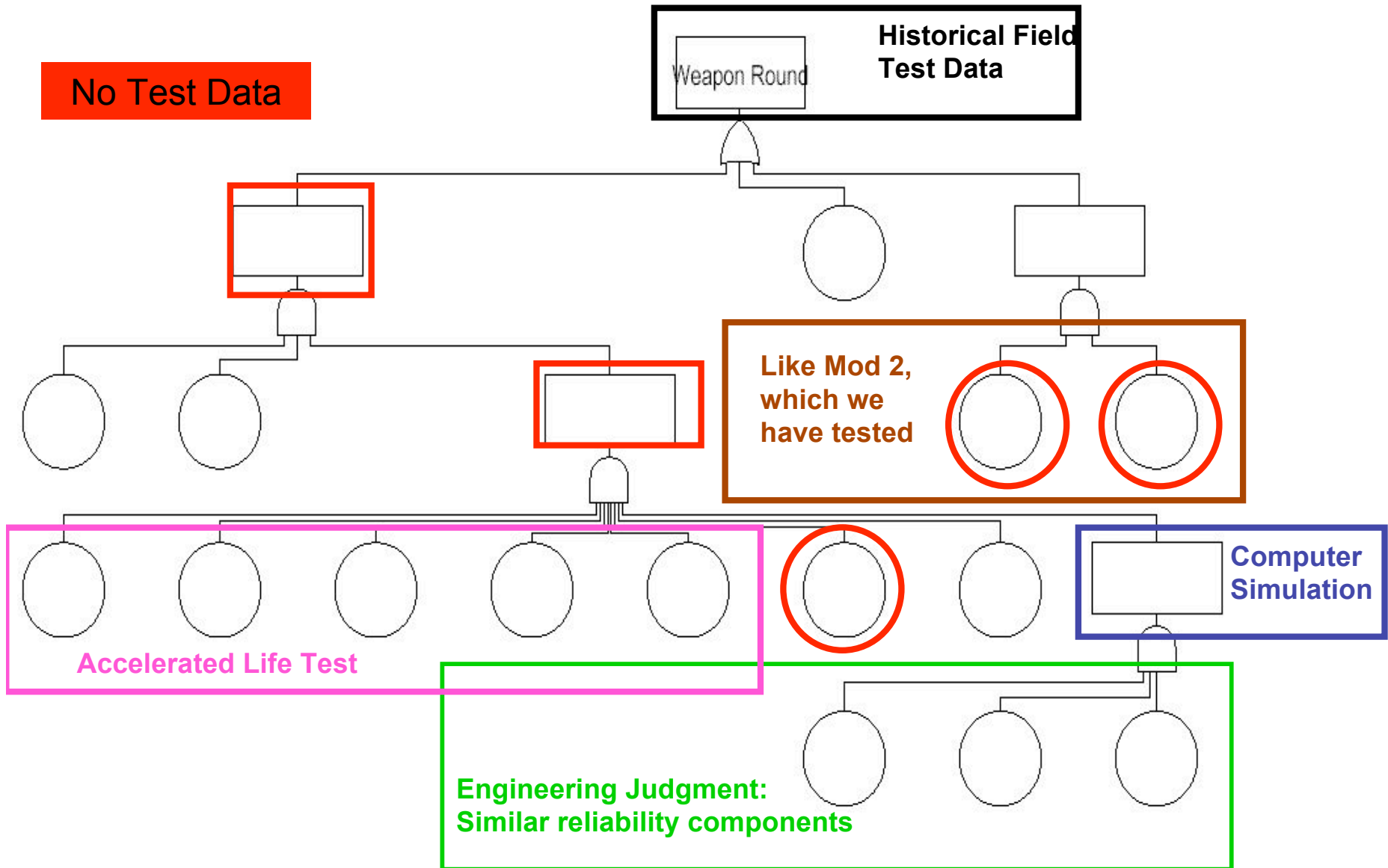
- Goal: Ascertain the current reliability, and life extension of weapons stockpile.

Want a precise answer to a broad question

- Information: Heterogeneous sources
 - Historical field data
 - Subsystem/component tests
 - Accelerated life tests
 - Computer simulations
 - Engineering experience
 - Expert judgment

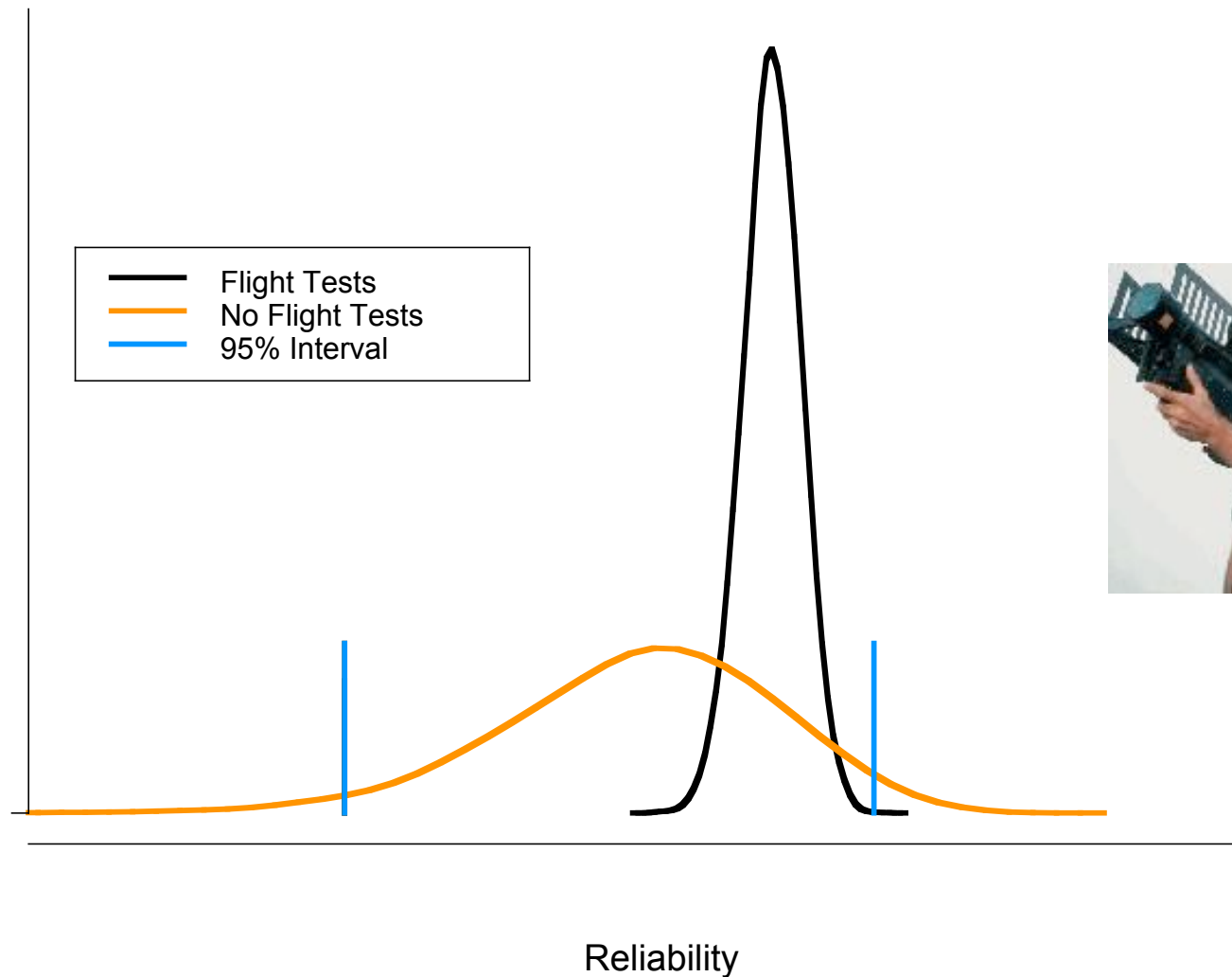


Notional System and Data Inventory



System and Component Reliability

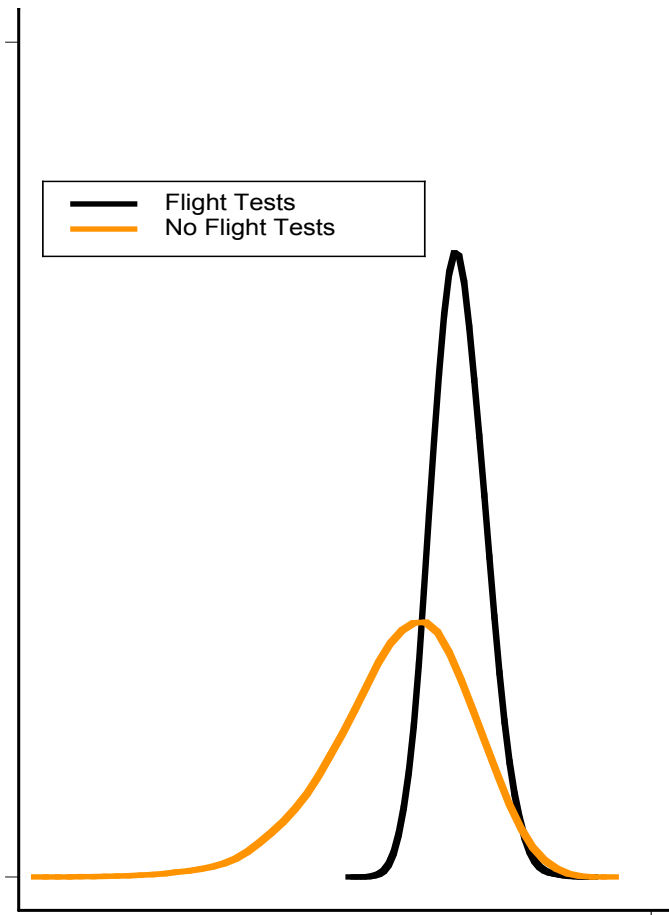
Weapon Round



Inference

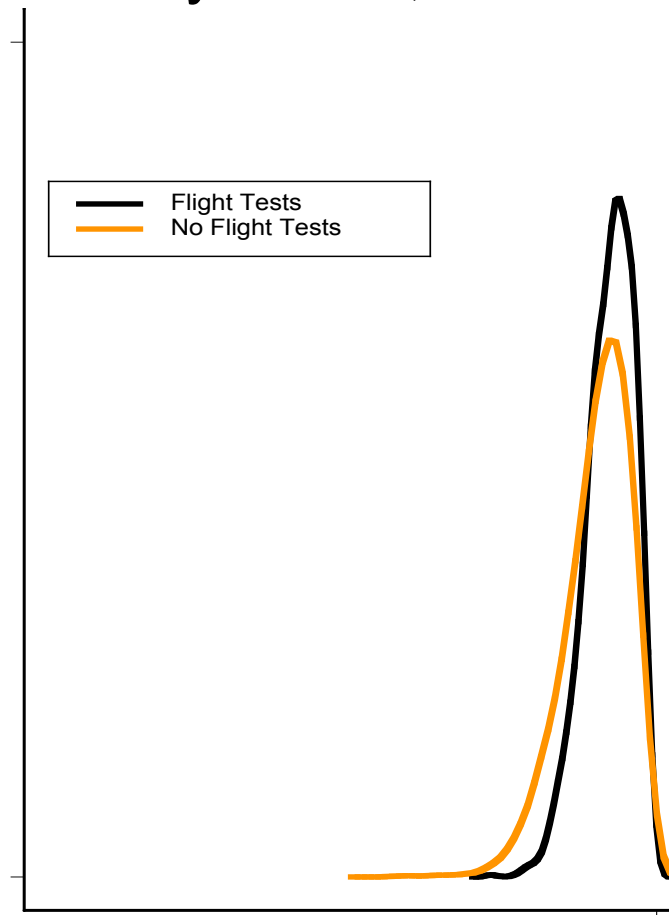


Subsystem A; No Data



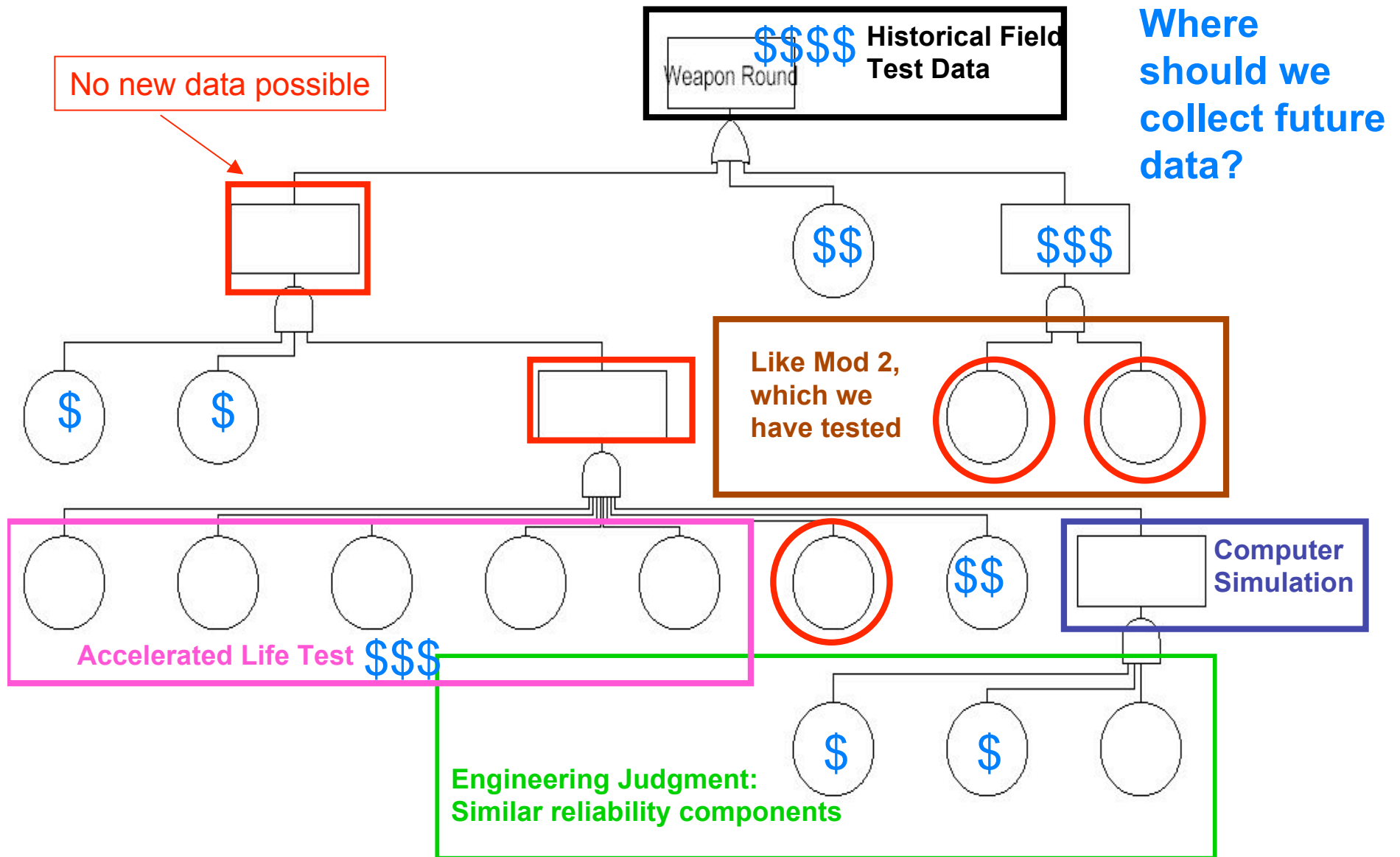
Reliability

Subsystem B; Have Data



Reliability

Design Issues and Future Data Collection



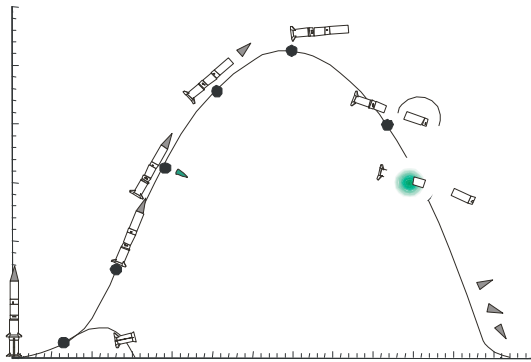
Choice of New Data to collect related to:

- How important is that component/subsystem to the reliability of the system?
 - Less need to sample from a highly reliable component
- How well is reliability for that component already understood?
 - Diminishing returns on increases sample size
- Relative improvement to precision relative to cost of collecting data?
 - For a fixed budget, getting more “less informative pieces of data” may improve overall precision

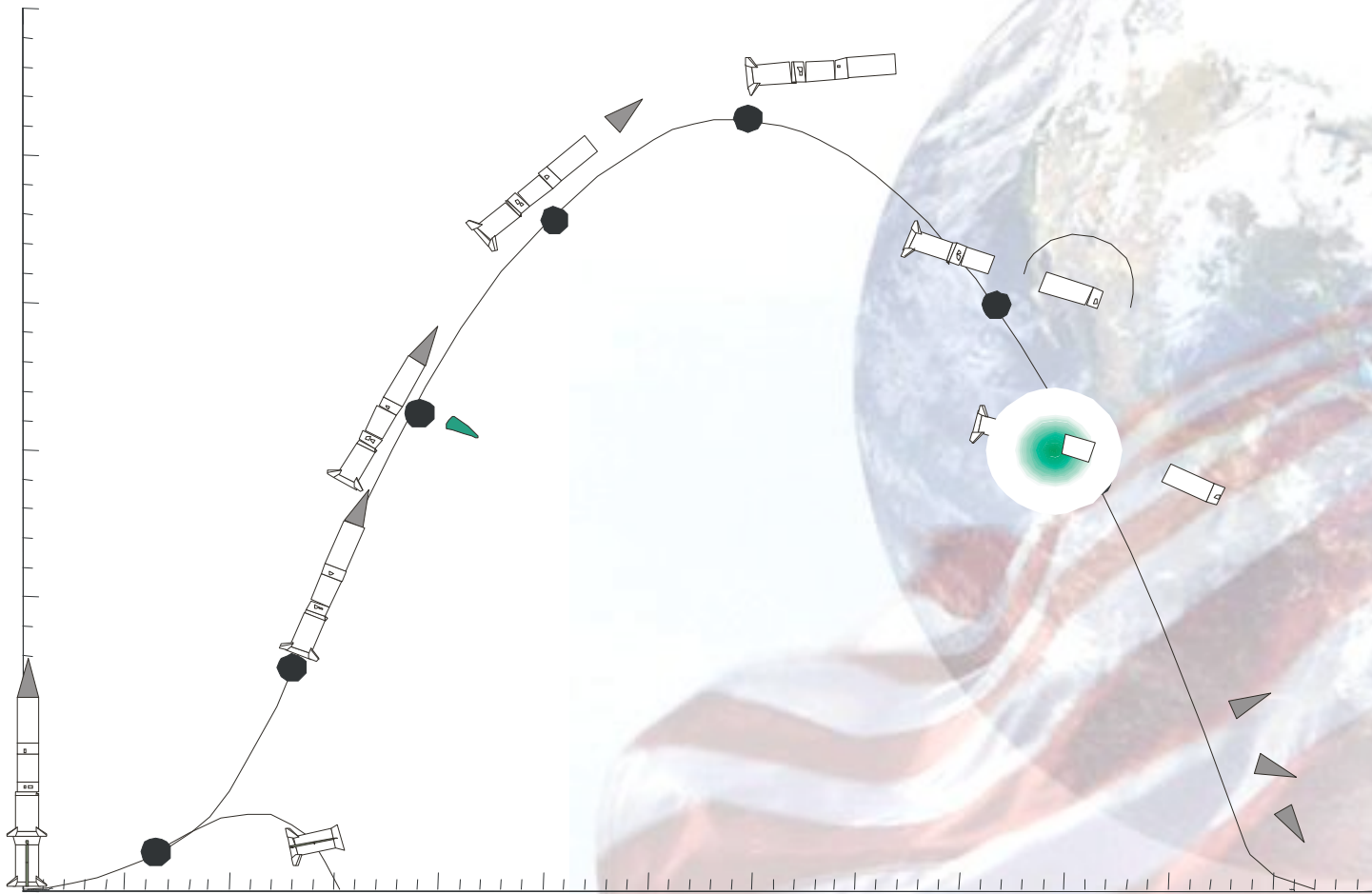


Design and Prototype Example: Missile Defense Agency (MDA)

- **PROGRAM:** Fly a high-fidelity, threat-representative missile system for Theater Missile Defense data collection and interoperability exercise
- **GOAL:** “Quantify the probability of mission success” and identify “areas of unacceptable risk” to the program
- **ISSUES**
 - Multiple partners and contractors
 - High *reliability* demanded
 - Full system testing not an option
 - System requirements dynamic
 - Diverse data sources



Notional Trajectory



RICE

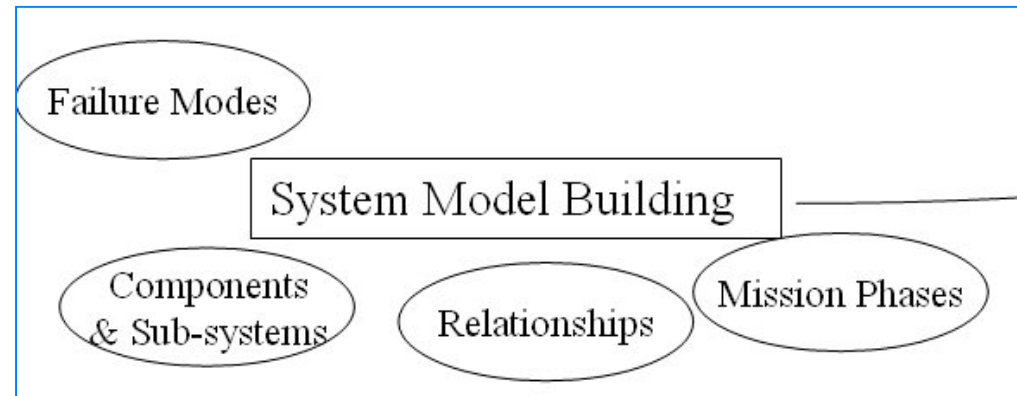
System Ethnography and Qualitative Modeling

- Capture social, cultural, physical aspects system
 - All “aspects” could constrain the system from functioning
- Map the decision Domain
 - Need a compact and dynamic graphical language for describing complex system structure
 - Must require consistent integration of information on component composition with behaviors
 - Representation must be able to be used to infer system-wide behaviors from observed and/or elicited information



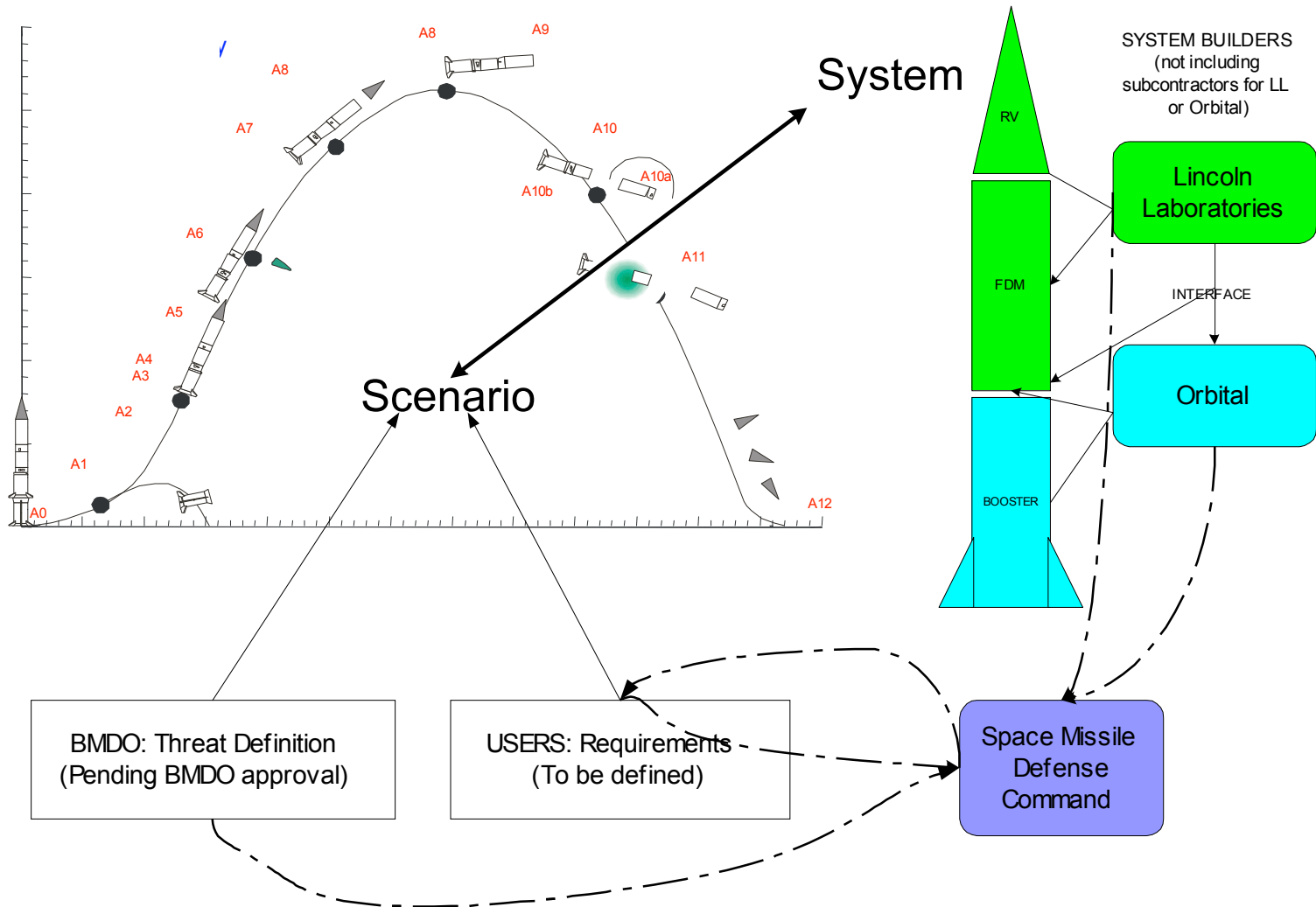
Elements of System Ethnography

- Meta model that describes the information observed or inferred from the system
- Deductive and Inductive structure

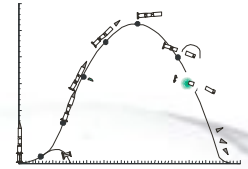


- Entities – basic concepts of model
- Channels – descriptions of entity relationships (social and/or technical causal structures)
- Activities – phases of the mission and outcomes
- Variants – distinct but related versions of the system

Notional Preliminary Representation



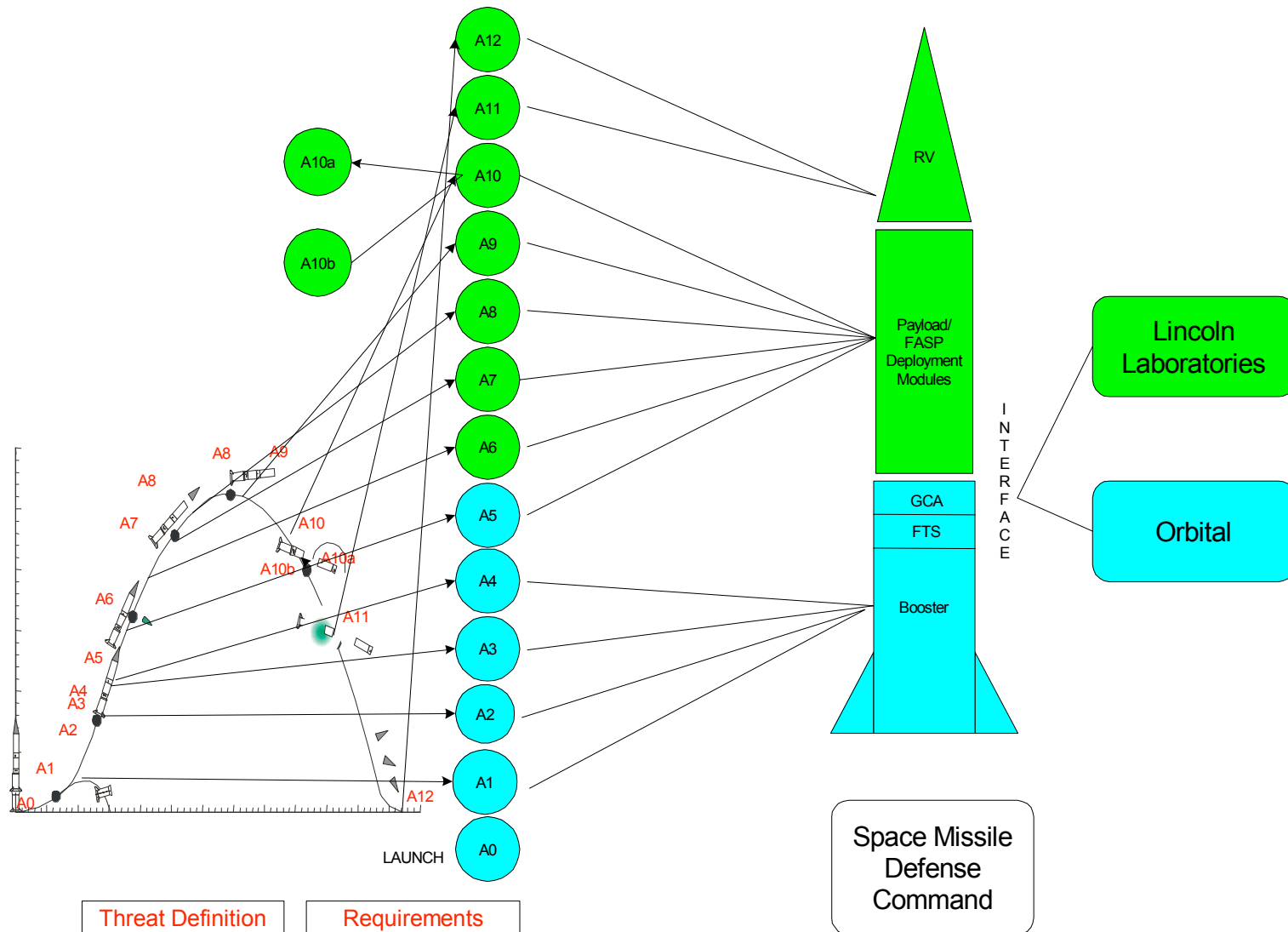
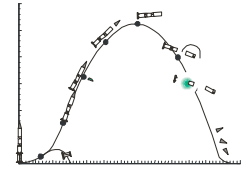
Classes of Decision Elements



- Mechanical Elements
 - Booster and payload
 - Launch site and launch equipment
 - Data collection
- Social Elements
 - System Builders: SMDC, Lincoln Laboratory, Orbital
 - User Community: MDA, Patriot, THAAD, Navy,
- Threat Definition: The Scenario
 - Primary experiments, Secondary Experiments, Events, Metrics, Dependencies
 - Requirements from User Community
 - What is success? What is failure?

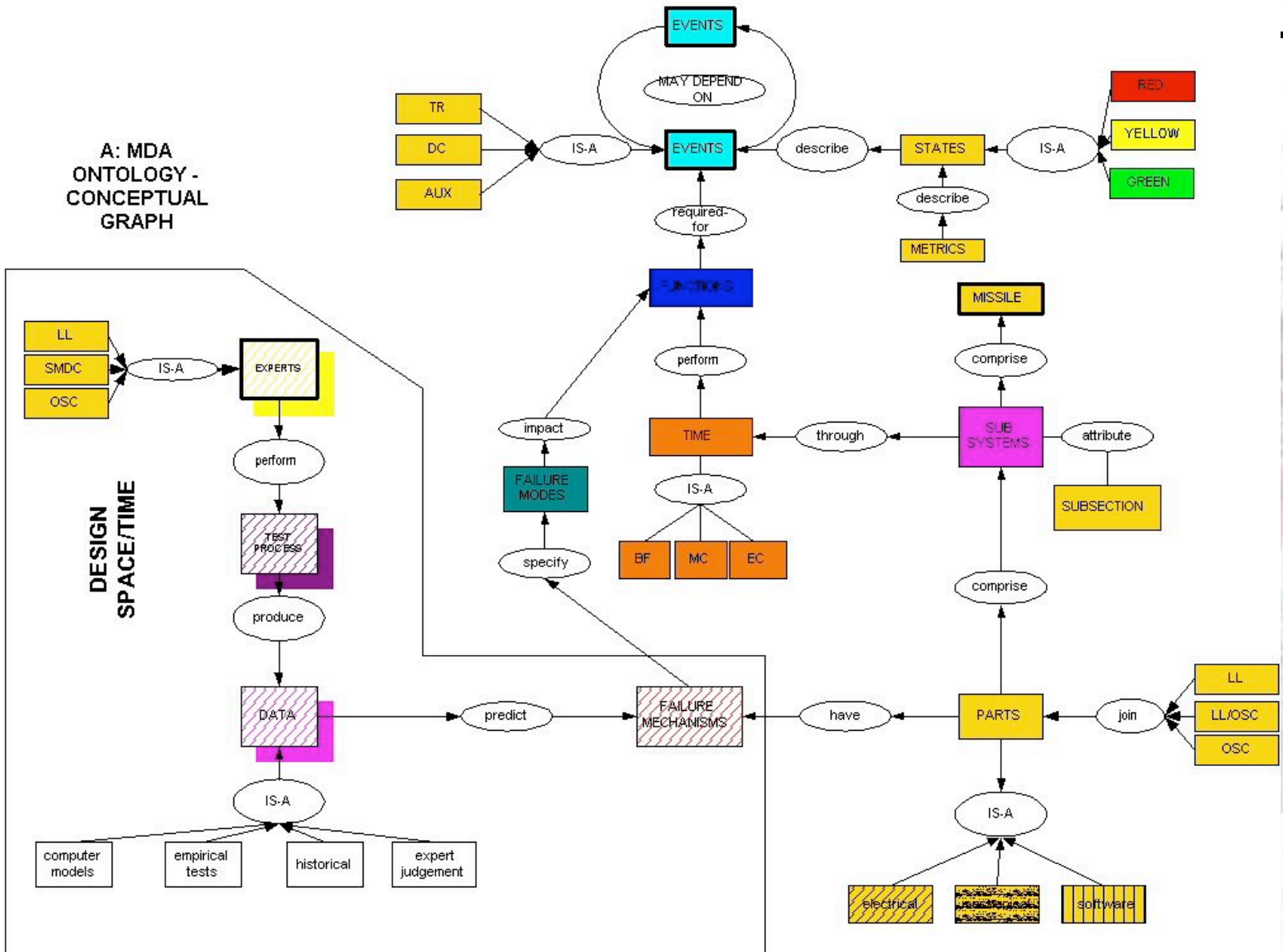


Notional Events to System

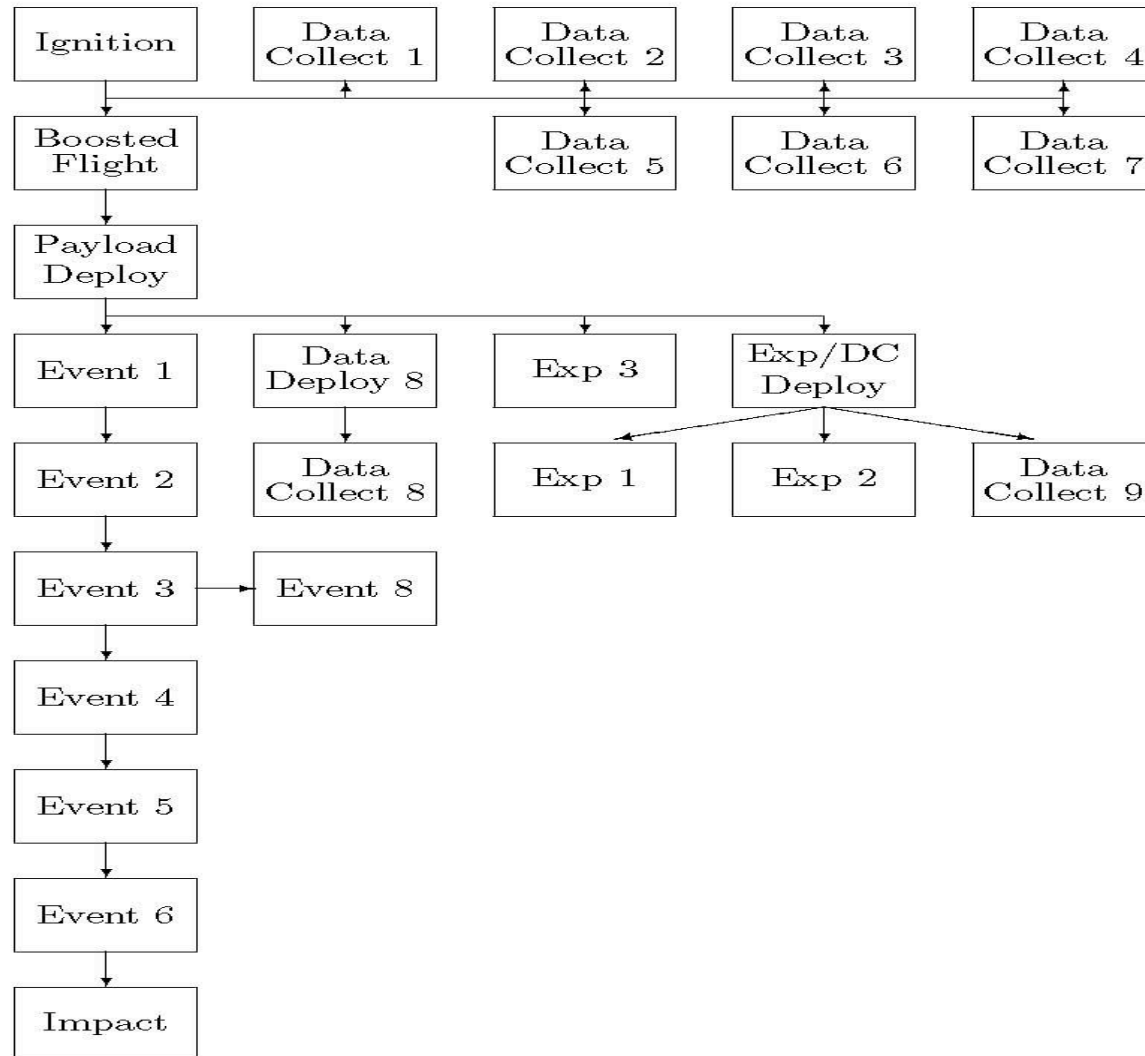
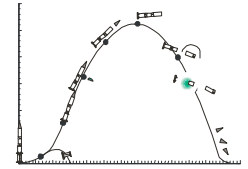


RUN SPACE/TIME

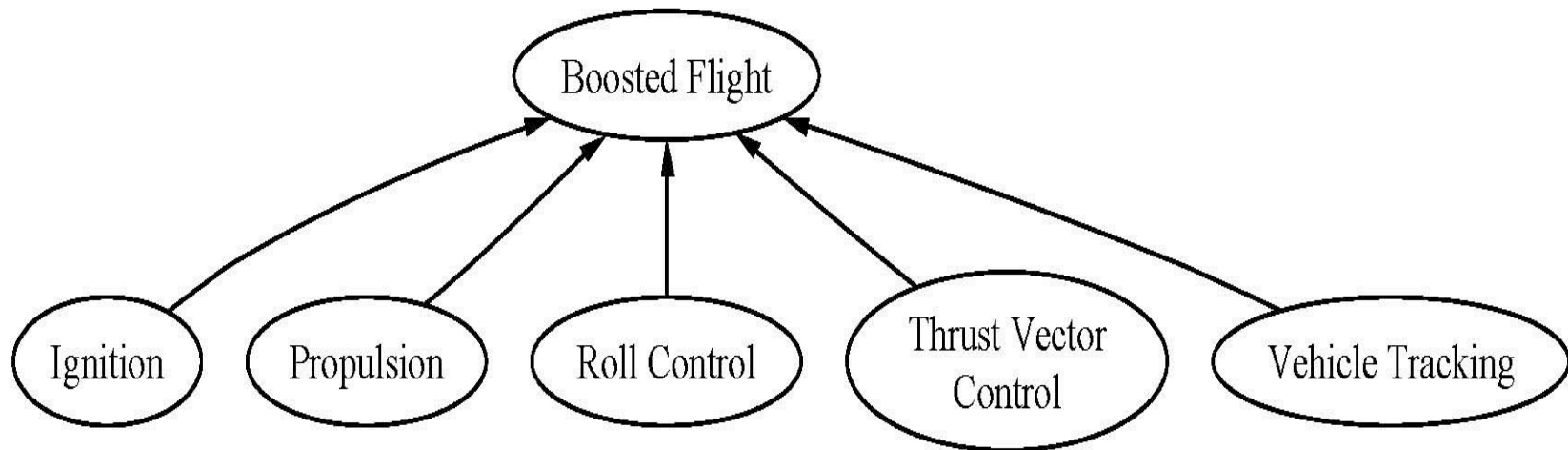
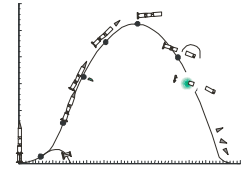
A: MDA ONTOLOGY - CONCEPTUAL GRAPH



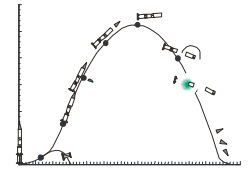
CMP Model: Event Diagram



Functional Decomposition

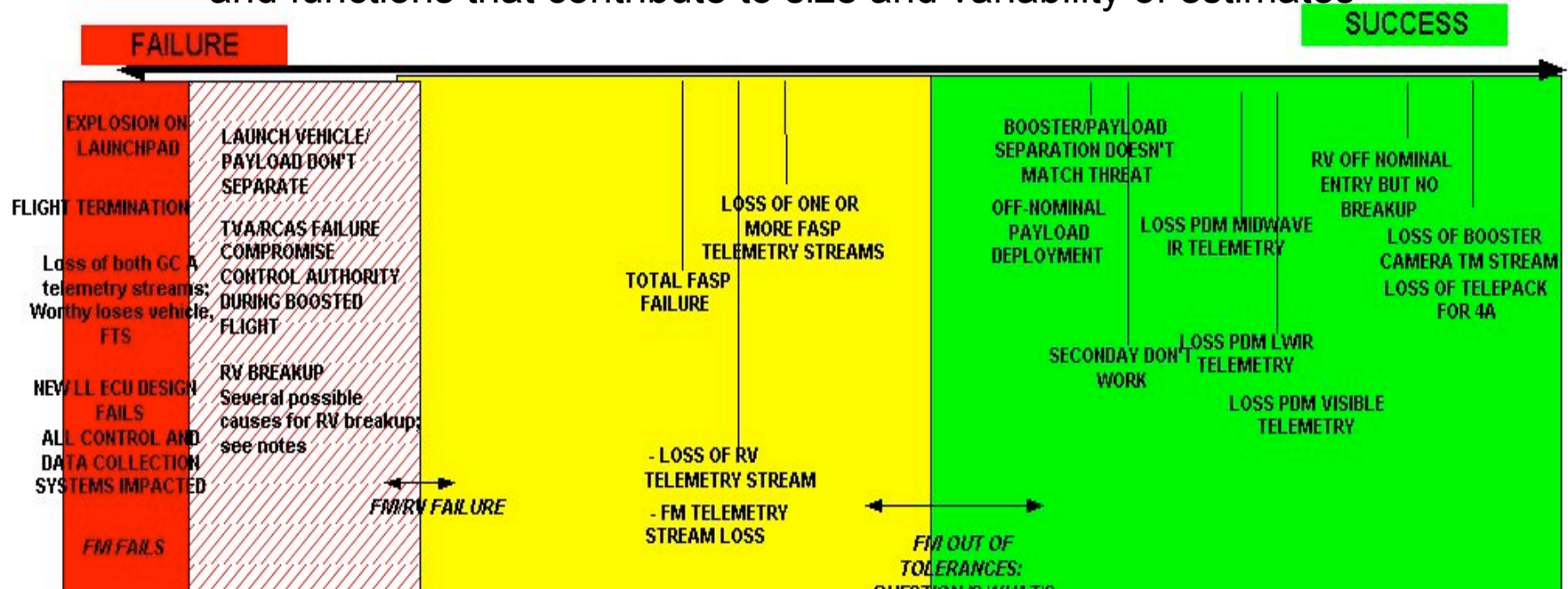


Notional Mission Success

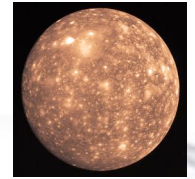


Estimates of mission success (full distributions available)

- Mission **yellow** is most likely ($60\% \pm 10\%$)
- Mission **red** is second ($25\% \pm 5\%$)
- Mission **green** is third ($15\% \pm 5\%$)
- Backward chaining through system conditioned on state outcomes
 - Decompose estimates into parts, subsystems, and functions that contribute to size and variability of estimates



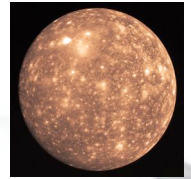
Example: JIMO



- Jupiter Icy Moons Orbiter Project (JIMO) is a conceptual phase project to build and deploy an unmanned spacecraft to explore the moons of Jupiter as part of a 10-15 year mission
- Exploring alternative designs for on-board nuclear reactor to supply electrical power by removing heat from the reactor
 - 2 variants using heat pipes
 - 2 variants using liquid metal



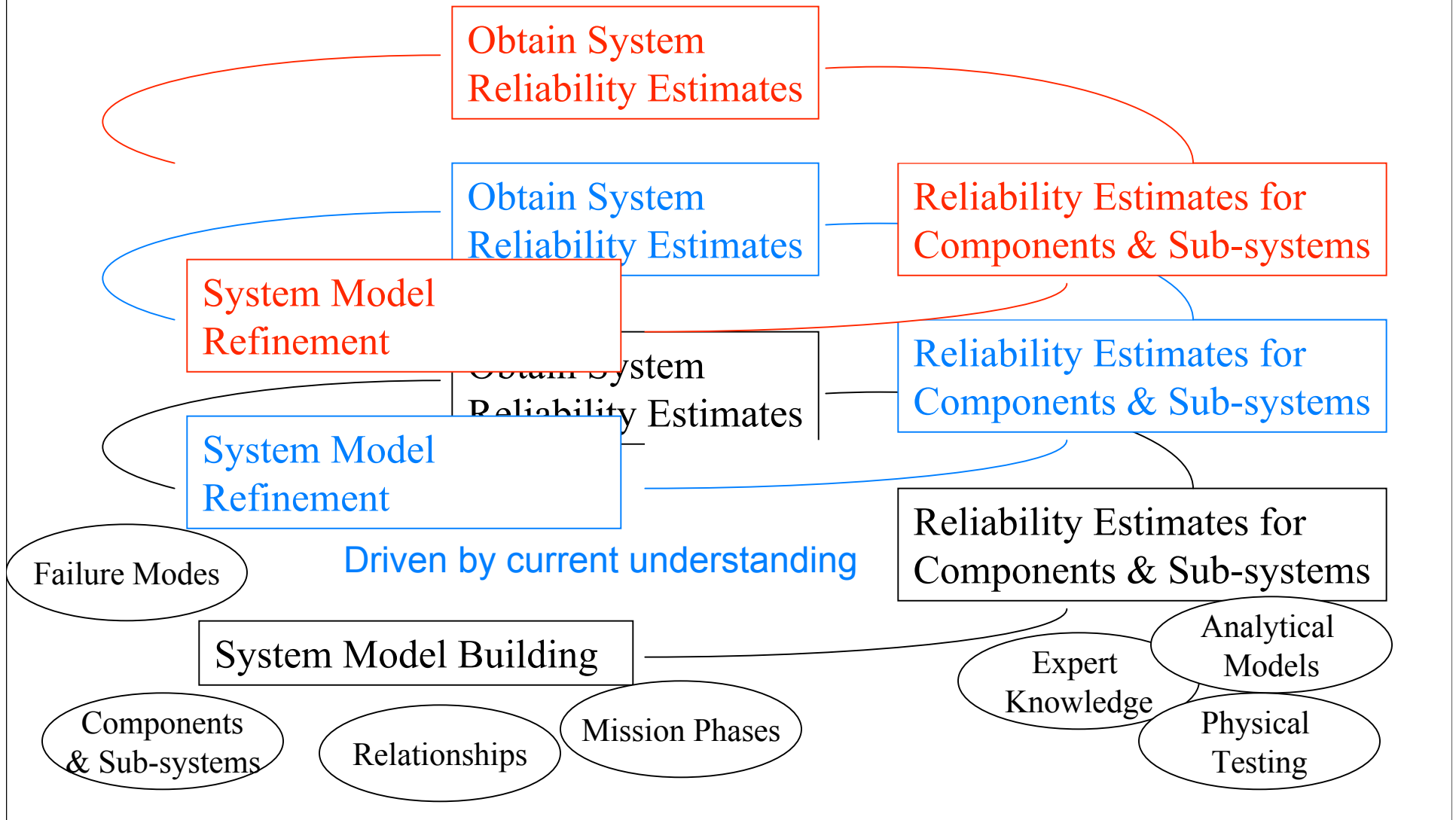
JIMO: Integrated Reliability Assessment



- Provides an ability to do on-going reliability trade-off studies as design changes
- Provides a quick way to explore implications of component behavior on system through **forward propagation**
- Provides a means to explore unexpected system outcomes, to design telemetry, or design system experiments through **backward chaining**



Integrated Reliability Assessment Spiral



New Era of Statistical Design of Experiments

- Statistical Design of Experiments provides efficient techniques for allocating resources to different sets of experimental conditions
- Designs have traditionally dealt with single information sources (e.g., physical experiment), albeit multivariate in the response
- Designs need to account for cost limitations, heterogeneous sources of information, statistical methodology available for building response functions and predictions
- Analysis needs to evolve to accommodate non-normal and functional inputs and responses

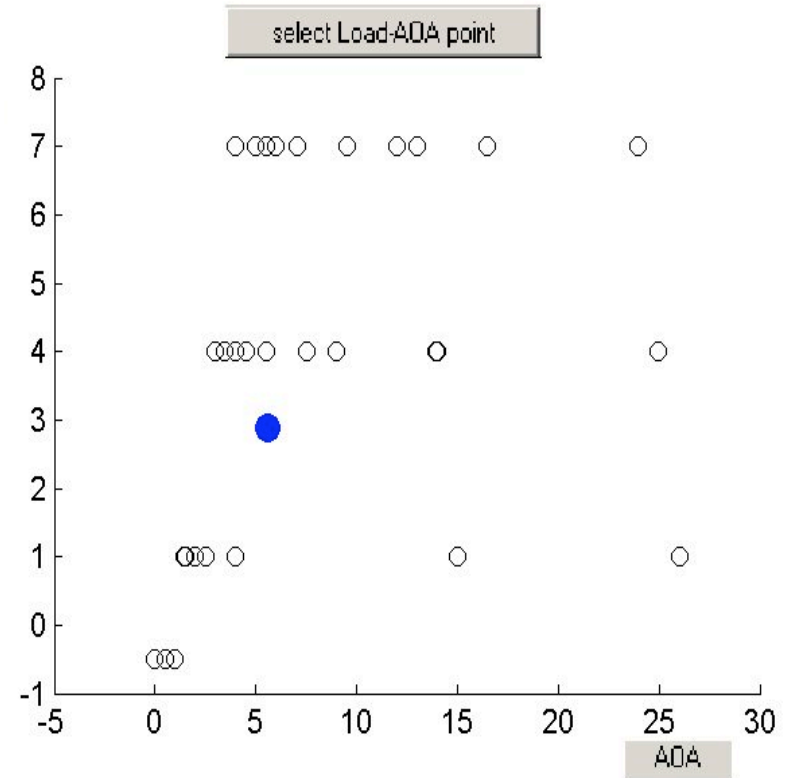
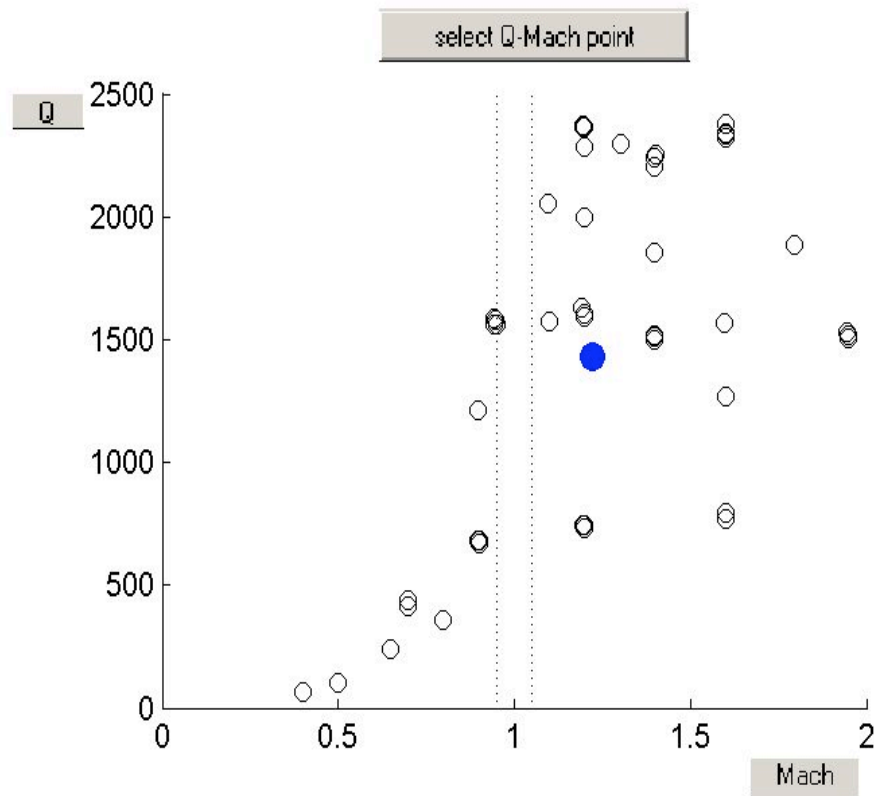


F-22 Launch Risk

- **Goal: Optimize flight test matrix** – reduce cost!
 - Describe uncertainty about missile trajectories at design points
- **Multiple information sources** -- use previous flight tests, wind tunnel tests, CFD, and expert judgment to describe trajectories of new flight tests
- **Spatial/Temporal domain** -- must model flight tests, wind tunnels, and CFD trajectories and their relationship to one another so that wind tunnel and CFD can inform about new flight tests.



Flight Envelop Characterization



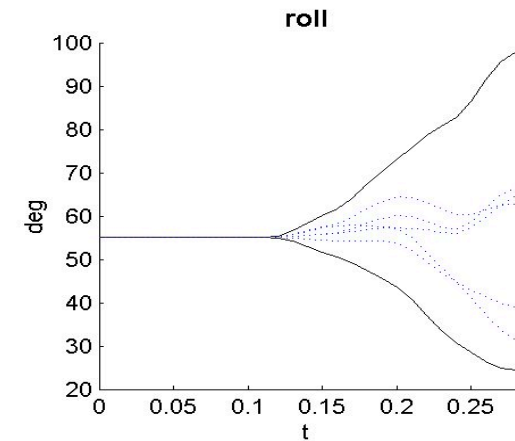
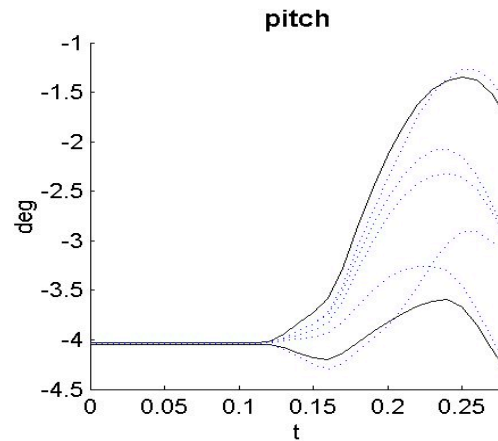
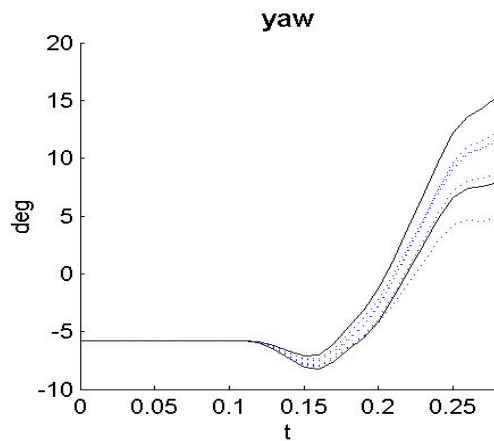
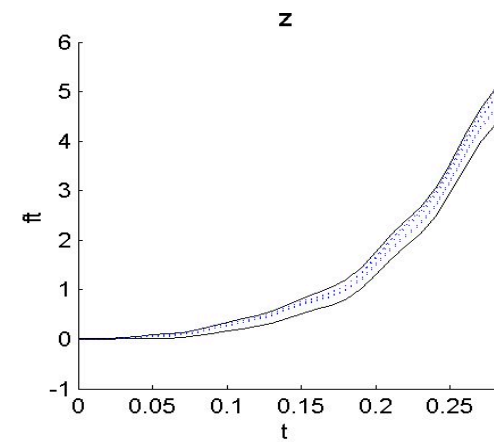
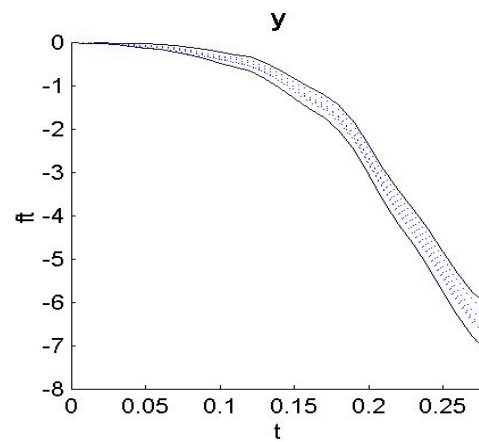
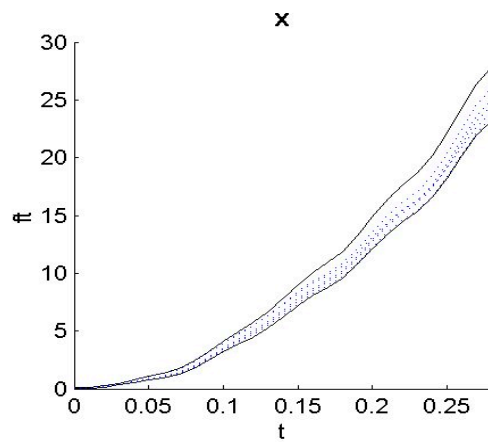
Choose Test Point

Number of Trajectories

Trajectory Bounds

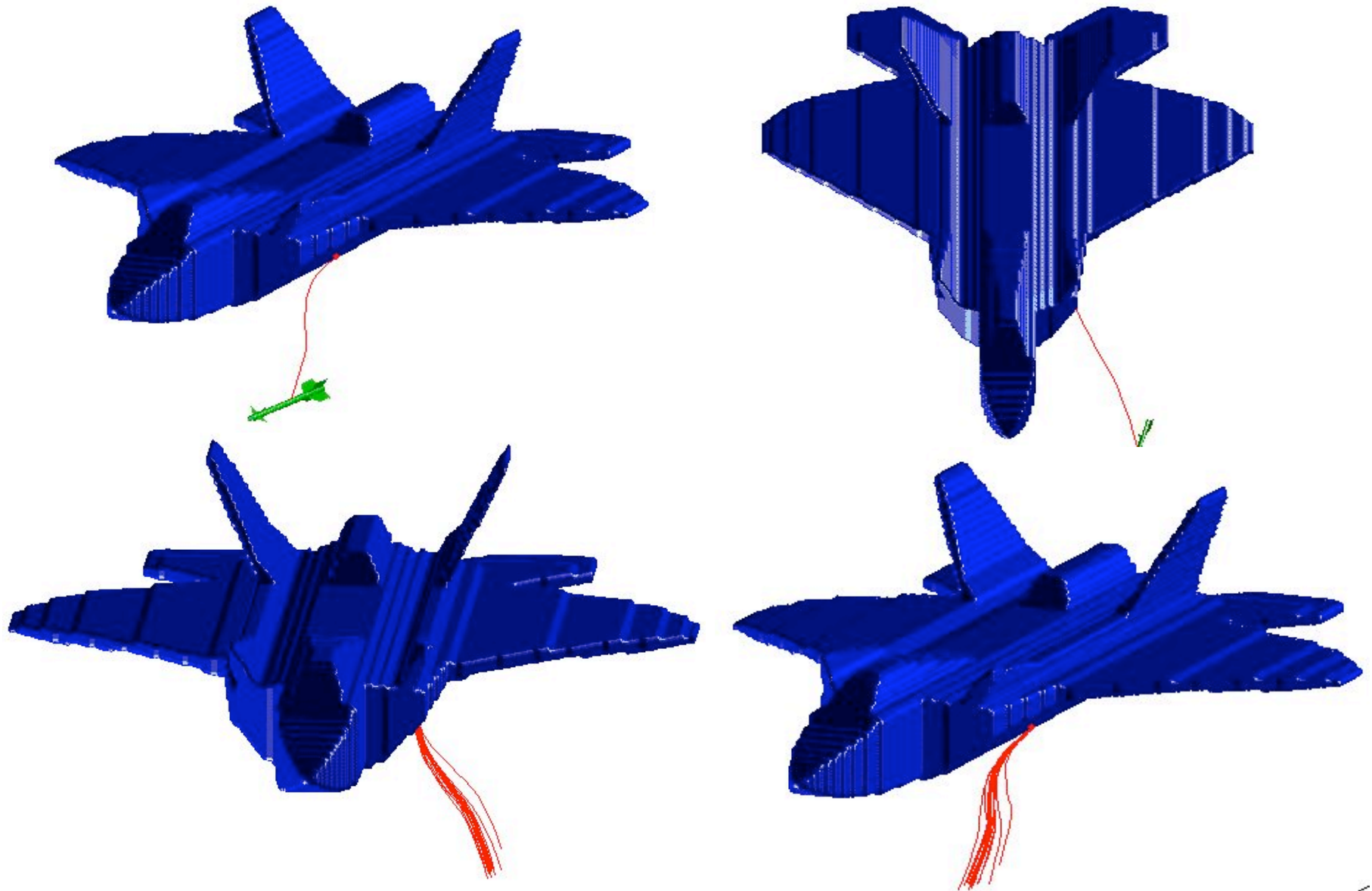


AoA = 5.6, load = 2.9, mach = 1.2, pressure = 1432

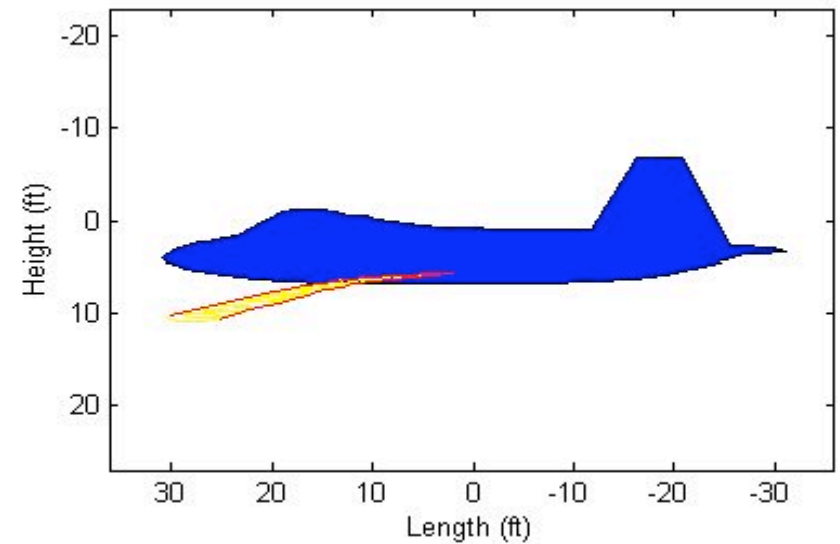
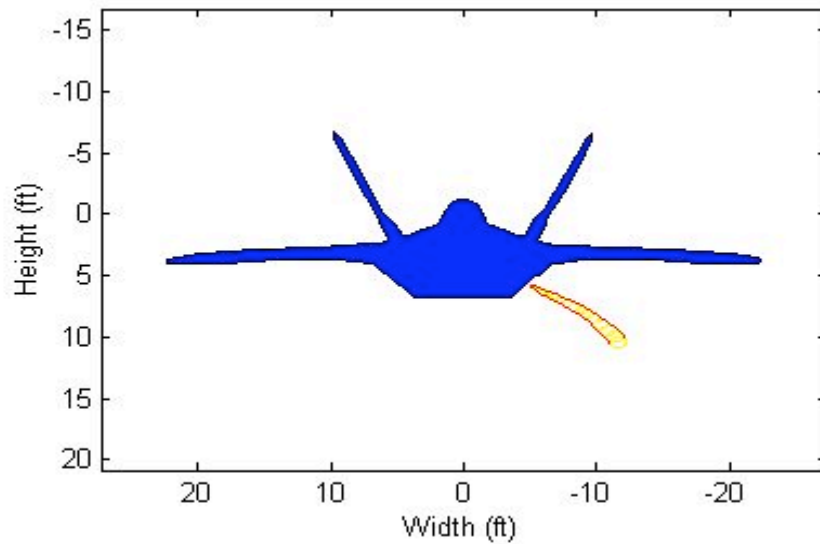
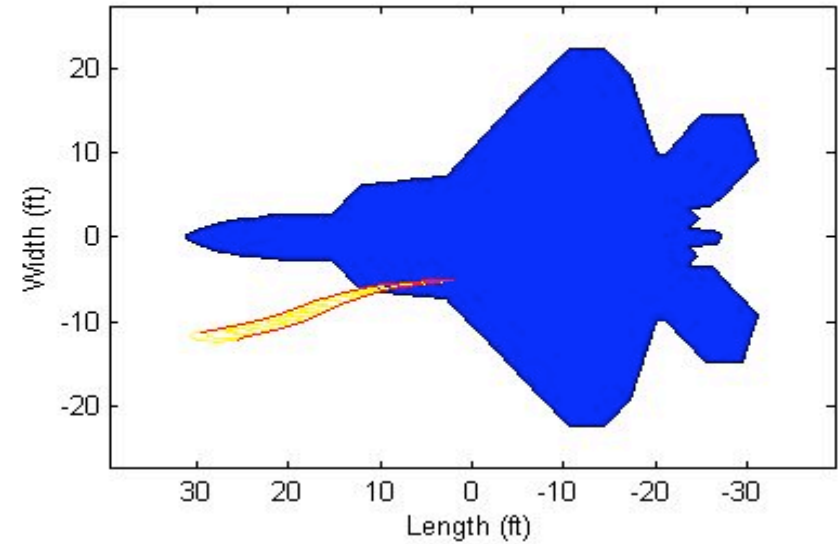
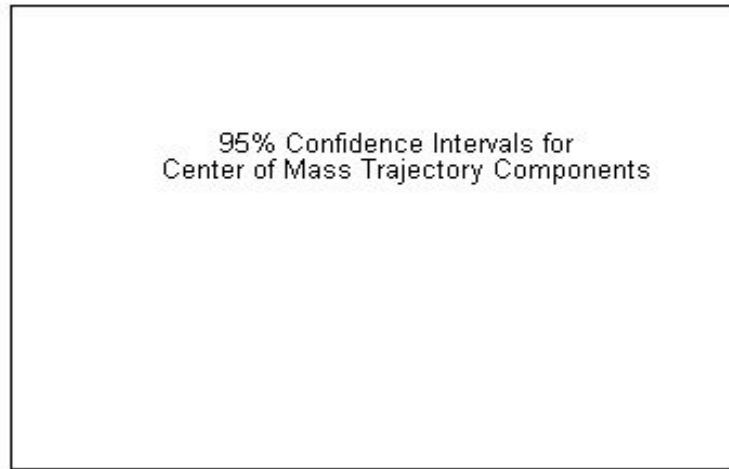


]

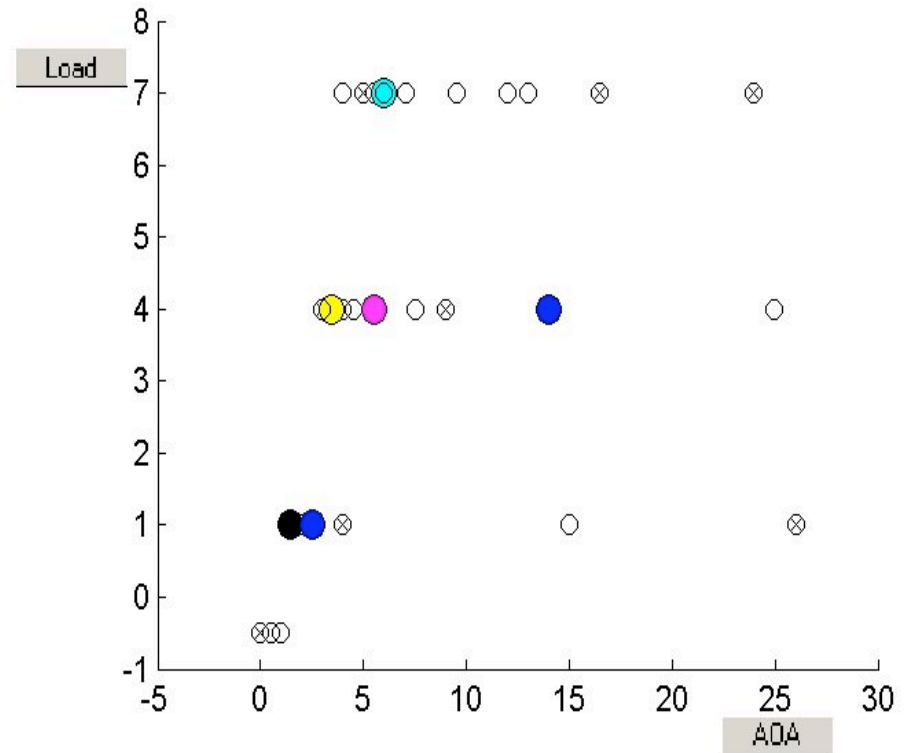
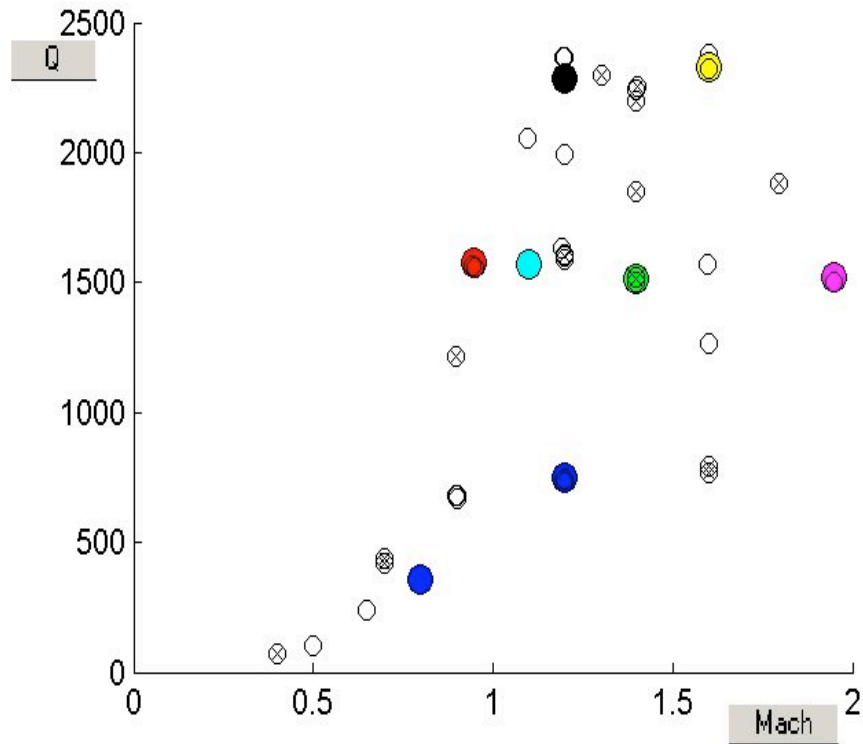
Visualization of Simulated Trajectories



2-D Confidence Intervals



Assessing Risk: Optimizing Data Collection



Number of Test Points

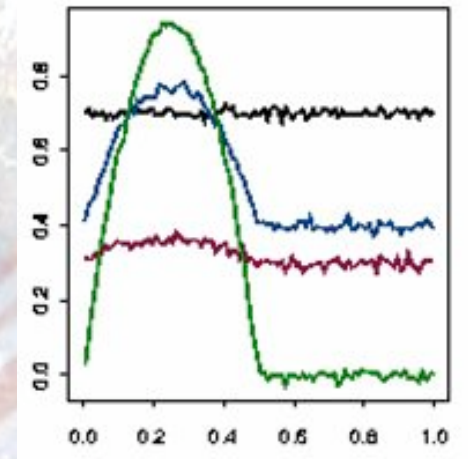
8

Minimum Average % Error

4.3882

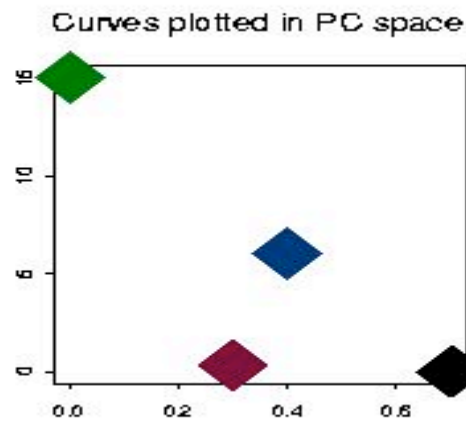
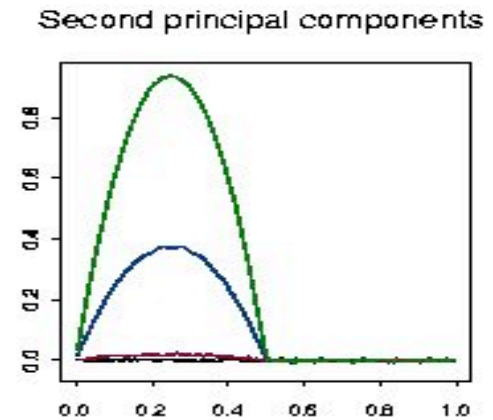
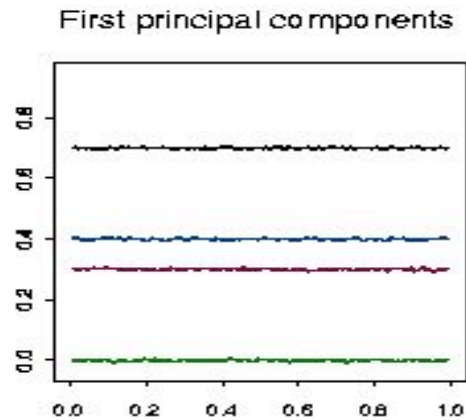
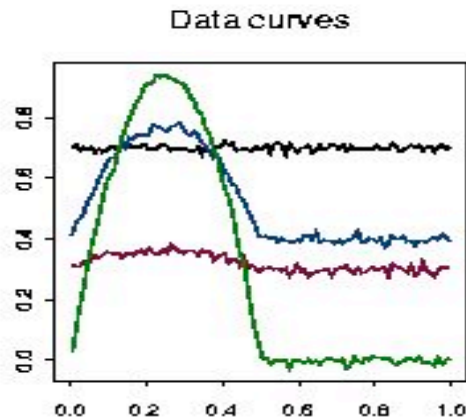
New Data Types – Functional Responses

- Collecting large amounts of data on each item may be possible
 - measurements over time, spectra, digital imaging, ...
- Coping with the full richness of the data may be overwhelming
 - capturing the critical features of the data is desirable
- Key issues:
 - Reduce dimensionality, but capture important features
 - Parametrics / non-parametric



Example – Functional Component Data

Functional Data + Optimal Design



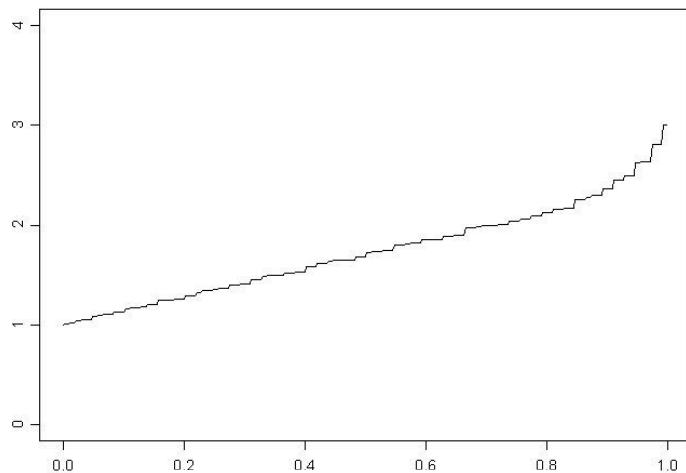
Assessing Designs: Many facets to consider

- Quality of estimation of model parameters
- Quality of prediction in design space
- Cost
- “Pure error estimate” available
- Ability to test adequacy of model assumptions (additional terms, variance assumptions, etc.)
- Flexibility for collecting data
- Robust to missing or erroneous data

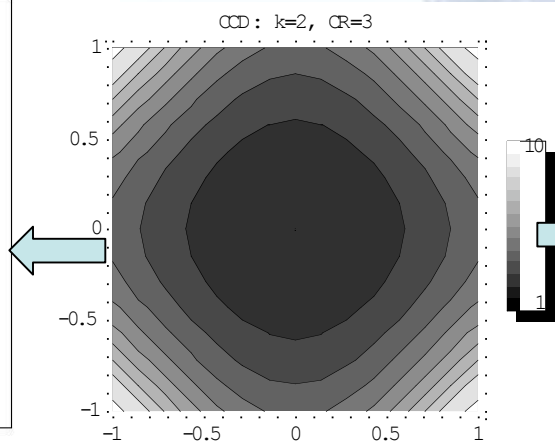


Design Assessment Tools

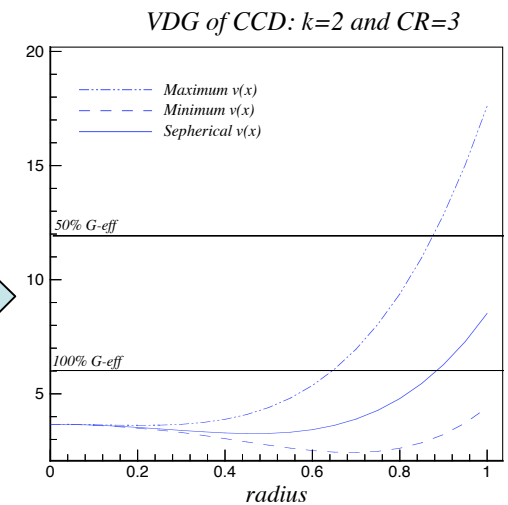
- Optimality criteria (for estimation/prediction)
 - Often too simplistic to capture all the important aspects of the design
- Graphical tools
 - Richer comparisons possible



Fraction of Design Space Plot



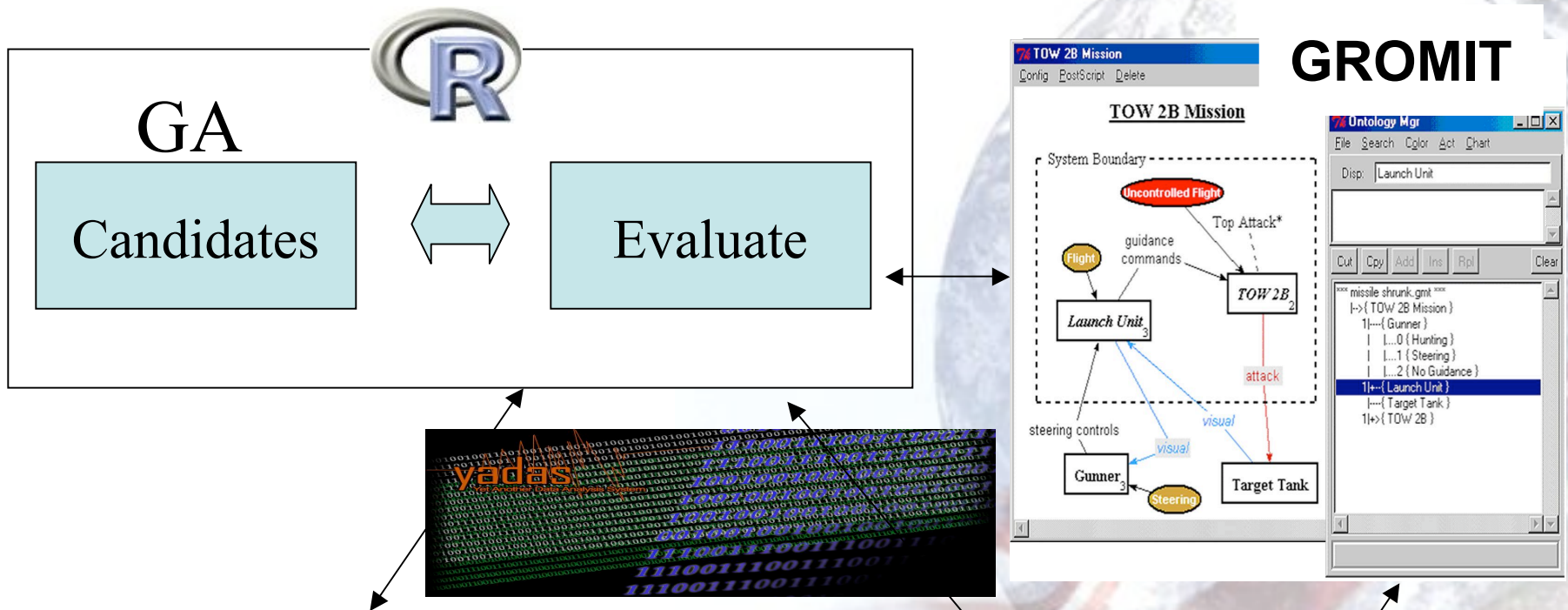
Prediction Variance



Variance Dispersion Graph

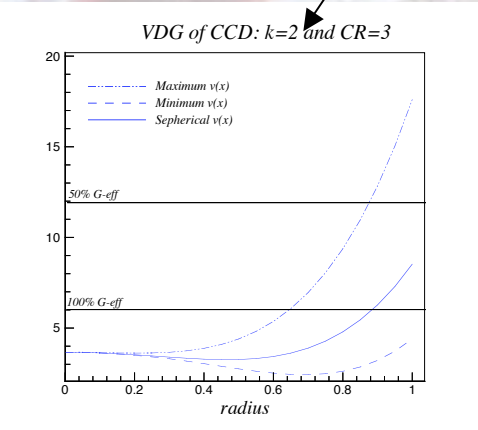


In General: Tools are Critically Needed



$$R(t) = P(T > t)$$

$$f(y | \theta) \pi(\theta) / \int f(y | \theta) \pi(\theta) d\theta$$



Conclusions

- Become leaders in the science integration process!
- Understand the problem space
- Embrace consequences of the technology explosion
- Communication

Parting Thought: Our Intellectual Property Matters



100 R&D **P&G**

PowerFactorRE
A Suite of Reliability Engineering Tools for Optimizing the Manufacturing Process

Procter & Gamble and Los Alamos National Laboratory
2003 R&D 100 Joint Entry

$R(\text{time}) = \frac{\text{time}}{\beta}$

The Hazard Rate Plot, a. The Bath

Calculus: per time

premature: Improves bottom-line results through higher reliability
Improves product quality
Increases throughput
Provides a unique, system-wide approach
Reduces operating and capital expenses

combined

Predicts, prevents and reduces equipment failures




DELPHI
Automotive Systems
Driving Tomorrow's Technology

100 R&D

PREDICT—A New Approach to Product Development
Los Alamos National Laboratory and Delphi Automotive Systems

- Forecasts product performance before prototyping
- Identifies flaws before costly production decisions
- Provides road map for tests and design improvements
- Directs elicitation of expert knowledge

Reliability

Reliability Uncertainties

Concept Design Prototype Production Customer Use

Los Alamos
NATIONAL LABORATORY

