# Ways of Learning Engineering Statistics after Leaving College: a Survey 

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## Outline

- Problem statement
- Typical college programs
- Certification requirements
- Bridging the gap: self-learning
- The survey questionnaire
- Survey main results
- Characteristics and Validation
- Conclusions


## Problem Statement <br> Engineering statistics is:

- Insufficiently taught in undergraduate
- Very few courses (mainly one or two)
- Or none at all (no courses taken)
- Engineers have to study stats on their own
- As best they can, using different means
- As practicing professionals (after college)
- Because they need it in their work!


## Examples of Undergraduate

 Engineering Curriculums:- Mechanical Engineering
- One course, Math Dept.
- Civil Engineering
- One course, Math Dept.
- Electrical Engineering
- One course, Math Dept.
- Computer Science
- One course, taught internally


## Undergrad Statistics Course Example

-Descriptive Stats (Chs. 1\& 2): Examples of uses of statistics in problem solving Frequency distributions, Pareto, Dot, Stem-and-leaf and other diagrams and graphs; descriptive measures and their calculations. Case study. -Probability (Ch. 3): sample spaces, events, counting rules, axioms of probabilities, elementary theorems, conditional probability, Bayes theorem, mathematical expectation. Case study.
-Distributions (Ch. 4): random variables, discrete distributions: Uniform, Binomial, Hypergeometric, Geometric, Multinomial, Poisson. Approximations. Chebyschev’ theorem. Applications.
-Densities (Ch. 5): continuous random variables and distributions: Normal and its approximation to the Binomial, Uniform, Exponential, Log-Normal, Gamma, Weibull. Joint distributions. Checking for Normality. Variable Transformations.
-Sampling Distributions (Ch. 6): populations and samples, distributions of the mean and the variance; Student t , F and Chi Square distributions.
-Inferences Concerning the Mean (Ch. 7): point and interval estimation.
-Some applications in Reliability engineering (Ch. 15). Text: Johnson’s.

## Graduate Statistics Course Example

-Review of Probability, Random Variables, Probability Distributions (Ch. 3 to 6): Discrete distributions; Uniform, Binomial, Multinomial Hypergeometric and Poisson. Continuous distributions: Normal, Exponential, Gamma, Weibull, Approximations. -Sampling Distributions (Ch. 8): populations and samples; parameters and statistics; sampling distributions (t, F, Chi-Square).
-Point and Interval Estimation (Ch. 9, 16): estimation of mean, proportion and variance of a single sample; paired samples; difference between two means/proportion; ratio of two variances. Quality Control. Applications.
-Hypothesis Testing (Ch. 10): theoretical development and framework, tests for the mean, proportion and variance of a single population; tests for two means, two proportions and two variances. One and two sided tests. Goodness of Fit; Sample size. -Correlation and Linear Regression (Ch. 11 and 12): simple linear regression, including model verification, residual analysis, multiple regression, selection of variables, choosing the best model. Lack of Fit. Variable transformations.
-Analysis (ANOVA) of Variance (Ch. 13): one-way and two way ANOVAs, randomized experiments; random blocks; Factorial designs; model verification and residual analysis.
-Other topics (Design of Experiments; Non Parametrics) as time allows (Walpole/Myers)

## Examples of Certification Statistics B.O.K.

- Certified Quality Engineer
- statistical content of the exam (50\%+)
- http://www.asq.org/certification/qualityengineer/bok.html
- Certified Reliability Engineer
- statistical content of the exam (40\%+)
- American Society for Quality


## How do engineers bridge the Gap between these two levels?

The survey on how engineers learn Statistics on their own (see):
http://web.syr.edu/~jlromeu/SurveyICOTS.html
Provided some answers regarding means used in this endeavor.

We can then expand, improve, etc.

## Main Methods of Self-Learning

(1) reading books, journals, manuals or other hard copy,
(2) reading Web and Internet materials,
(3) following on-line courses or learning software, etc.,
(4) attending conferences and chapter meeting talks,
(5) pursuing preparation for professional certifications,
(6) taking short training courses,
(7) receiving mentoring from more experienced colleagues
(8) other sources: e.g. hands-on (practical) working experiences, and taking Six Sigma training

## College Statistical Training

I) Among all surveyed, $\mathbf{1 6 \%}$ have not taken any statistics courses in college ( $33 \%$ among BS), $38 \%$ took only one (38\%) and 26\% have taken 2 courses (24\%).
II) $1 / 3$ of those with a BS degree only, have never taken a single statistics course in college; another $1 / 3$ of them have taken only one course. Hence, $2 / 3$ engineers of all surveyed had either none, or very little statistical training (i.e. taken a single course).
III) Engineers that pursue graduate school have a larger opportunity of taking statistics. Only 7\%, in our sample, have never taken a statistics course.

## Methods Preferred

I) "Readings" constitute the preferred means of learning: books and journals, as well as web tutorials, provide 38\% of statistics knowledge. The use of web tutorials (10\%) is increasing with time: older engineers prefer hard copy, whereas younger ones read web-based material.
II) Short courses, exam preparations for the professional certifications, and Black Belt training, are also important methods of learning statistics (33\%).
III) mentoring received from more experienced colleagues and hands-on (learning by doing), also constitute frequent learning activities (22\%).

## Sample Description

- So far, received 64 responses:
- 61 from the US
- 3 from abroad.
- 8\% were females
- $56 \%$ had graduate degrees
- $60 \%$ had $16+$ years of experience
- $90 \%$ were from industry.


## ICOTS Survey on Practicing Engineers Statistical Education (\%).

| HardR | WebR | Tutor | ProfMg | Certif | ShortC | Mentor | Other | Educ | Area | Spclz | Cours | Years |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 15 | 10 | 5 | 10 | 10 | 30 | 20 | 0 | BS | I | ME | 2 | 10 |
| 35 | 35 | 0 | 0 | 0 | 10 | 20 | 0 | BS | I | SW | 2 | 1 |
| 70 | 10 | 10 | 0 | 0 | 5 | 5 | 0 | PhD | I | Chm | 3 | 7 |
| 35 | 15 | 0 | 0 | 0 | 25 | 25 | 0 |  | I | Chm |  |  |
| 5 | 10 | 5 | 5 | 20 | 10 | 15 | 30 |  | 1 | Chm |  |  |
| 5 | 0 | 0 | 2.5 | 10 | 2.5 | 0 | 80 | BS | 1 | IE | 1 | 13 |
| 25 | 0 | 0 | 10 | 15 | 0 | 10 | 40 | MS | 1 | IE | 2 | 11 |
| 10 | 0 | 0 | 0 | 75 | 15 | 0 | 0 | BS | I | EE | 0 | 25 |

# Professional Specialization 

Pie Chart of Speciali



Defect

Count
Percent
$\begin{array}{llll}13 & 11 & 11 & 10\end{array}$
$\begin{array}{llll}20.3 & 17.2 & 17.2 & 15.6\end{array}$
6
5
5
$\begin{array}{lll}4 & 3 & 1\end{array}$

Cum \%
$20.3 \quad 37.5$
54.7
70.3
9.4
7.8
6.2
$4.7 \quad 1.6$

## Survey v. Factual Specialty Comparison:

Specialty

| Mech\&Aero | 273,000 | 19 | 17.2 | 0.17 |
| :--- | :---: | :---: | :---: | :---: |
| Civil | 195,000 | 13 | 4.7 | 5.30 |
| Industrial | 126,000 | 9 | 15.6 | 4.84 |
| Chemical | 48,000 | 3 | 17.2 | 67.21 |
| Materials | 20,000 | 1 | 6.2 | 27.04 |
| All Other | 443,000 | 31 | 29.7 | 0.05 |

Survey
[(Ei-Oi]^2/Ei

Total, All Engineers

Electrical \&
Electronics

All Other

Employment

1,462,000

357,000
24
9.4
8.880.175.304.8427.040.05

## Analysis of Real Percents

| Variable | N | Mean | Median | Tr Mean | StDev |
| :--- | :---: | :---: | :---: | :---: | :---: |
| HardRead | 64 | 20.00 | 24.55 | 24.31 | 3.04 |
| WebRead | 64 | 9.58 | 8.07 | 13.22 | 1.65 |
| OnLnTut | 64 | 2.01 | 0.00 | 1.27 | 4.68 |
| ProfMtgs | 64 | 6.43 | 2.25 | 5.20 | 9.74 |
| Certificat. | 64 | 12.47 | 5.00 | 10.22 | 18.44 |
| ShortCours | 64 | 12.15 | 5.00 | 10.39 | 16.05 |
| Mentoring | 64 | 14.41 | 10.00 | 13.14 | 14.58 |
| OtherWays | 64 | 15.47 | 1.00 | 12.76 | 24.19 |
| StatCours | 51 | 1.72 | 1.00 | 1.51 | 1.68 |
| YrsPract | 55 | 18.93 | 20.00 | 18.65 | 10.80 |
|  |  |  |  |  |  |
| Variable | Min | Max | Q1 | Q3 |  |
| HardRead | 0.00 | 90.00 | 10.00 | 40.00 |  |
| WebRead | 0.00 | 65.00 | 0.00 | 13.75 |  |
| OnLnTut | 0.00 | 25.00 | 0.00 | 0.00 |  |
| ProfMtgs | 0.00 | 50.00 | 0.00 | 10.00 |  |
| Certific | 0.00 | 75.00 | 0.00 | 20.00 |  |
| ShortCou | 0.00 | 75.00 | 0.00 | 20.00 |  |
| Mentorin | 0.00 | 60.00 | 5.00 | 20.00 |  |
| OtherWay | 0.00 | 100.00 | 0.00 | 23.75 |  |
| StatCour | 0.00 | 10.00 | 1.00 | 2.00 |  |
| YrsPract | 1.00 | 42.00 | 10.00 | 25.00 |  |



Examples of Dotplots of the Distributions:


## Wilcoxon Signed Rank C.I.

|  | Number | Estimated | Achieved |  | Confidence |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | N | Missing | Median | Confidence |  | Interval |
| HardRead | 64 | 0 | 22.5 | 95.0 | ( 15.0, | 30.0) |
| WebRead | 64 | 0 | 7.50 | 95.0 | ( 5.00, | 10.00) |
| OnLnTuto | 64 | 0 | 0.00 | 95.0 | ( 0.00, | 2.50) |
| ProfMtgs | 64 | 0 | 5.00 | 95.0 | ( 2.50, | 6.50) |
| Certific | 64 | 0 | 10.0 | 95.0 | ( 5.0, | 15.0) |
| ShortCou | 64 | 0 | 10.0 | 95.0 | ( 5.0, | 15.0) |
| Mentorin | 64 | 0 | 12.50 | 95.0 | ( 10.00, | 15.00) |
| OtherWay | 64 | 0 | 10.0 | 95.0 | ( 5.0, | $17.5)$ |
| StatCour | 51 | 13 | 1.50 | 95.0 | ( 1.00, | 2.00) |
| YearsPra | 55 | 9 | 18.50 | 95.0 | ( 15.50, | 22.50) |

# Statistics Courses Taken: Pie Chart of StatCour 

1 (20, 31.2\%)


## Educational Background

Pie Chart of Educatio


## Boxplots of StatCour by Speciali

(means are indicated by solid circles)


## Boxplots of Certific by Speciali

(means are indicated by solid circles)


## Boxplots of HardRead by Speciali

(means are indicated by solid circles)


## ICOTS Survey on Practicing Engineers Statistical Education (Ranks)

| HardR | WebR | Tutor | ProfMg | Certif | ShortC | Mentor | Other | Educ | Area | Spclz | Cours | Years |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1.5 | 5 | 3 | 5 | 5 | 8 | 7 | 1.5 | BS | 1 | ME | 2 | 10 |
| 7.5 | 7.5 | 2.5 | 2.5 | 2.5 | 5 | 6 | 2.5 | BS | I | SW | 2 | 1 |
| 8 | 6.5 | 6.5 | 2 | 2 | 4.5 | 4.5 | 2 | PhD | 1 | Chm | 3 | 7 |
| 8 | 5 | 2.5 | 2.5 | 2.5 | 6.5 | 6.5 | 2.5 |  | 1 | Chm |  |  |
| 2 | 4.5 | 2 | 2 | 7 | 4.5 | 6 | 8 |  | 1 | Chm |  |  |
| 6 | 2 | 2 | 4.5 | 7 | 4.5 | 2 | 8 | BS | 1 | IE | 1 | 13 |
| 7 | 2 | 2 | 4.5 | 6 | 2 | 4.5 | 8 | MS | 1 | IE | 2 | 11 |
| 6 | 3 | 3 | 3 | 8 | 7 | 3 | 3 | BS | I | EE | 0 | 25 |
| 7.5 | 7.5 | 3 | 3 | 3 | 3 | 6 | 3 | PhD | I | Chm |  |  |
| 4 | 4 | 1.5 | 4 | 7 | 8 | 6 | 1.5 | BS | I | Matr | 0 | 21 |
| 5.5 | 5.5 | 2.5 | 2.5 | 2.5 | 2.5 | 7 | 8 | PhD | I | Matr | 0 | 10 |

## Analysis of Ranks of the Percents

| Variable | N | Mean | Median | Tr Mean | StDev | SE Mean |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| HrdRd | 64 | 5.945 | 6.000 | 6.052 | 1.839 | 0.230 |
| WbRd | 64 | 4.375 | 4.000 | 4.328 | 1.780 | 0.222 |
| OnLnTut | 64 | 2.852 | 2.500 | 2.733 | 1.253 | 0.157 |
| PrfMtgs | 64 | 4.070 | 3.500 | 3.991 | 1.652 | 0.207 |
| Certif | 64 | 4.445 | 4.000 | 4.431 | 2.287 | 0.286 |
| ShrtCrs | 64 | 4.719 | 4.750 | 4.724 | 2.187 | 0.273 |
| Mentor | 64 | 5.234 | 6.000 | 5.284 | 1.886 | 0.236 |
| OthrWys | 64 | 4.359 | 3.500 | 4.319 | 2.383 | 0.298 |
|  |  |  |  |  |  |  |
| Variable | Min | Max | Q1 | Q3 |  |  |
| HrdRd | 1.500 | 8.000 | 4.500 | 8.000 |  |  |
| WbRd | 1.500 | 8.000 | 3.000 | 5.500 |  |  |
| OnLnTut | 1.000 | 7.500 | 2.000 | 3.500 |  |  |
| PrfMtgs | 1.500 | 8.000 | 3.000 | 5.000 |  |  |
| Certif | 1.000 | 8.000 | 2.500 | 7.000 |  |  |
| ShrtCrs | 1.000 | 8.000 | 2.500 | 6.875 |  |  |
| Mentor | 1.000 | 8.000 | 3.625 | 6.875 |  |  |
| OthrWys | 1.500 | 8.000 | 2.500 | 7.000 |  |  |

## Sign confidence interval for median of rank data (1):

|  | N | N* | Median | Confidence | Confidence | Interval | Pos |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HrdRd | 64 | 0 | 6.000 | 0.9392 | ( 5.500, | 7.000) | 25 |
|  |  |  |  | 0.9500 | ( 5.500, | 7.000) | NLI |
|  |  |  |  | 0.9664 | ( 5.500, | 7.000) | 24 |
| WbRd | 64 | 0 | 4.000 | 0.9392 | ( 3.500, | 4.500) | 25 |
|  |  |  |  | 0.9500 | ( 3.500, | 4.641) | NLI |
|  |  |  |  | 0.9664 | ( 3.500, | 5.000) | 24 |
| OnLnTut | 64 | 0 | 2.500 | 0.9392 | ( 2.500, | 3.000) | 25 |
|  |  |  |  | 0.9500 | ( 2.500, | 3.000) | NLI |
|  |  |  |  | 0.9664 | ( 2.500, | 3.000) | 24 |
| PrfMtgs | 64 | 0 | 3.500 | 0.9392 | ( 3.000, | 4.500) | 25 |
|  |  |  |  | 0.9500 | ( 3.000, | 4.500) | NLI |
|  |  |  |  | 0.9664 | ( 3.000, | 4.500) | 24 |

Ranks are 1 through 8, the highest being the most preferred.

## Sign confidence interval for median of rank data (2):

|  | N | N* | Median | Confidence | Confidence | Interval | Pos |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Certif | 64 | 0 | 4.000 | 0.9392 | ( 3.000, | 5.500) | 25 |
|  |  |  |  | 0.9500 | ( 3.000, | 5.500) | NLI |
|  |  |  |  | 0.9664 | ( 3.000, | 5.500) | 24 |
| ShrtCrs | 64 | 0 | 4.750 | 0.9392 | ( 3.500, | 5.500) | 25 |
|  |  |  |  | 0.9500 | ( 3.500, | 5.641) | NLI |
|  |  |  |  | 0.9664 | ( 3.500, | $6.000)$ | 24 |
| Mentor | 64 | 0 | 6.000 | 0.9392 | ( 4.500, | $6.000)$ | 25 |
|  |  |  |  | 0.9500 | ( 4.500, | $6.000)$ | NLI |
|  |  |  |  | 0.9664 | ( 4.500, | $6.000)$ | 24 |
| OthrWys | 64 | 0 | 3.500 | 0.9392 | ( 3.000, | 4.500) | 25 |
|  |  |  |  | 0.9500 | ( 2.859, | 4.641) | NLI |
|  |  |  |  | 0.9664 | ( 2.500, | 5.000) | 24 |

Ranks are 1 through 8, the highest being the most preferred.

## Boxplots of ShrtCrs by Educatio



## Certification By Education



## Mentors by Education



## Boxplots of PrfMtgs by Educatio



## Boxplots of WbRd by Educatio



## Boxplots of OnLnTut by Educatio



## Conclusions

- Survey is a First Attempt and Pilot Study
- Heavily Industrial/Chemical Engineers
- Validates the two problem statements:
- Not enough stats taught during college
- Need for post-college self-study material
- Shows percentages of preferred methods:
- Readings, certifications, courses, mentors
- Further work on going:
- Please fill the Survey Form!!!

