Symbolic Algebra Applications in Quality and Productivity

Andy Glen United State Military Academy Larry Leemis William & Mary

#### Outline

Data structure

Applications

Bootstrapping
K–S test
statistic
Stochastic
activity network

System reliabi Benford's law Control chart

# Symbolic Algebra Applications in Quality and Productivity

Andy Glen
United States Military Academy
Larry Leemis
William & Mary

June 4, 2009 (joint work with John Drew, Matt Duggan, Diane Evans, Jeff Mallozzi, Bruce Schmeiser, Jeff Yang, Billy Kaczynski)

## Outline

Symbolic Algebra Applications in Quality and Productivity

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### Outline

Data structures Examples

### Applications

Bootstrapping K–S test statistic Stochastic activity network System reliabilit Benford's law Control chart

- 1 APPL survey
  - Data structures
  - Examples
- 2 Applications
  - Bootstrapping
  - K-S test statistic
  - Stochastic activity networks
  - System reliability
  - Benford's law
  - Control chart constants

### Introduction

Symbolic Algebra Applications in Quality and Productivity

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#### Outline

Data structures
Examples

Applications

K–S test statistic Stochastic activity network System reliabilit Benford's law Control chart constants Motivation for APPL (A Probability Programming Language):

- Flexibility over statistical packages
- Research
  - expand the classes of problems addressed analytically
  - mathematically intractable problems in probability
  - creating new probability distributions
- Probability education

APPL is available at no charge to non-commercial users at

www.APPLsoftware.com

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#### Outline

### APPL survey

Data structure Examples

### Applications

K–S test statistic Stochastic activity network System reliabilit Benford's law Control chart

- Transform to find the transformation of a random variable;
- Convolution to find the sum of independent random variables;
- Mean to find the expected value of a random variable;
- OrderStat to find the distribution of an order statistic;
- Minimum to find the distribution of a minimum;
- PDF, CDF, IDF, HF to find the PDF, CDF, IDF, HF;
- ExponentialRV, and other popular distributions.

Symbolic Algebra Applications in Quality and Productivity

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#### Outline

## APPL survey

Data structures Examples

### Applications

Bootstrapping
K—S test
statistic
Stochastic
activity network
System reliabilit
Benford's law
Control chart

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#### Outline

## APPL survey

Data structures Examples

### Applications

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Symbolic Algebra Applications in Quality and Productivity

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#### Outline

### APPL survey

Data structures Examples

### Applications

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Symbolic Algebra Applications in Quality and Productivity

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#### Outline

# APPL survey Data structures

Data structures Examples

### Applications

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Symbolic Algebra Applications in Quality and Productivity

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#### Outline

APPL survey

Data structures

### Applications

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Symbolic Algebra Applications in Quality and Productivity

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#### Outline

APPL survey

Data structures

Examples

Applications

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Symbolic Algebra Applications in Quality and Productivity

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#### Outline

APPL survey

Data structures

Examples

Applications

K–S test statistic Stochastic activity network System reliabilit Benford's law Control chart constants

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Symbolic Algebra Applications in Quality and Productivity

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### Outline

APPL survey
Data structures
Examples

Applications

Bootstrapping
K–S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart

Let  $X_1, X_2, \dots, X_{10}$  be IID U(0,1) random variables. Find

$$\Pr\left(4 < \sum_{i=1}^{10} X_i < 6\right)$$

- Central limit theorem
  - population distribution not normal
  - small sample size
  - only one digit of accuracy here
- Simulation
  - requires custom programming
  - solution is given as a point and interval estimator
  - each additional digit of accuracy requires 100× replications

Symbolic Algebra Applications in Quality and Productivity

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Symbolic Algebra Applications in Quality and Productivity

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Symbolic Algebra Applications in Quality and Productivity

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Larry Leemis
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Mary

### Outline

Data structures
Examples

Applications

Bootstrapping
K–S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart

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Symbolic Algebra Applications in Quality and Productivity

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Mary

#### Outline

Data structures
Examples

### Applications

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Mary

### Outline

Data structures
Examples

### Applications

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Mary

### Outline

Data structures
Examples

### Applications

K–S test statistic Stochastic activity network System reliabilit Benford's law Control chart constants Let  $X_1, X_2, \dots, X_{10}$  be IID U(0,1) random variables. Find

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Symbolic Algebra Applications in Quality and Productivity

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William &
Mary

### Outline

Data structures
Examples

Bootstrapping
K-S test
statistic

K-S test statistic Stochastic activity network System reliabilit Benford's law Control chart constants Let  $X_1, X_2, \dots, X_{10}$  be IID U(0,1) random variables. Find

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# Example 1: Sums of IID random variables (continued)

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### Outline

APPL survey
Data structures
Examples

Applications
Bootstrapping
K–S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart
constants

Let  $X_1, X_2, \dots, X_{10}$  be IID U(0,1) random variables. Find

$$\Pr\left(4 < \sum_{i=1}^{10} X_i < 6\right)$$

### APPL code:

- > n := 10;
- > X := UniformRV(0, 1)
- $\cdot$  Y := ConvolutionIID(X, 1

$$> CDF(Y, 6) - CDF(Y, 4)$$

# Example 1: Sums of IID random variables (continued)

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### Outline

APPL survey
Data structures
Examples

### Applications

Bootstrapping K–S test statistic Stochastic activity network System reliability Benford's law Let  $X_1, X_2, \dots, X_{10}$  be IID U(0,1) random variables. Find

$$\Pr\left(4 < \sum_{i=1}^{10} X_i < 6\right)$$

APPL code:

$$>$$
 X := UniformRV(0, 1

$$\cdot$$
 Y := ConvolutionIID(X, n

$$> CDF(Y, 6) - CDF(Y, 4)$$

# Example 1: Sums of IID random variables (continued)

Symbolic Algebra Applications in Quality and Productivity

Examples

Let  $X_1, X_2, \dots, X_{10}$  be IID U(0,1) random variables. Find

$$\Pr\left(4 < \sum_{i=1}^{10} X_i < 6\right)$$

APPI code:

$$> n := 10;$$

$$> CDF(Y, 6) - CDF(Y, 4)$$

# Example 1: Sums of IID random variables (continued)

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Algebra
Applications
in Quality and
Productivity

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Mary

#### Outline

APPL survey
Data structures
Examples

Applications

Bootstrapping
K–S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart

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# Example 1: Sums of IID random variables (continued)

Symbolic Algebra Applications in Quality and Productivity

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Mary

#### Outline

APPL survey
Data structures
Examples

Applications

Bootstrapping
K—S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart

Let  $X_1, X_2, \dots, X_{10}$  be IID U(0,1) random variables. Find

$$\Pr\left(4 < \sum_{i=1}^{10} X_i < 6\right)$$

APPL code:

```
> n := 10;
> X := UniformRV(0, 1);
> Y := ConvolutionIID(X, n);
> CDF(Y, 6) - CDF(Y, 4);
```

655177 907200

# Example 1: Sums of IID random variables (continued)

Symbolic Algebra Applications in Quality and Productivity

Examples

Let  $X_1, X_2, \dots, X_{10}$  be IID U(0,1) random variables. Find

$$\Pr\left(4 < \sum_{i=1}^{10} X_i < 6\right)$$

APPI code:

$$\frac{655177}{907200}$$

# Example 2: Product of two independent random variables

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Outline

Data structure Examples

Applications

Bootstrapping K–S test statistic Stochastic activity network System reliabilit Benford's law Control chart Let *X* and *Y* be independent random variables:

$$X \sim Triangular(1, 2, 4)$$

$$Y \sim Triangular(1, 2, 3)$$

Find the distribution of V = XY.

# Example 2: Product of two independent random variables

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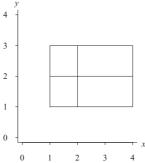
Examples

Let X and Y be independent random variables:

$$X \sim Triangular(1, 2, 4)$$

$$Y \sim Triangular(1, 2, 3)$$

Find the distribution of V = XY.

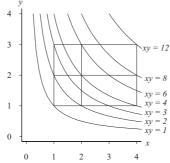


Let X and Y be independent random variables:

$$X \sim Triangular(1, 2, 4)$$

$$Y \sim Triangular(1, 2, 3)$$

Find the distribution of V = XY.



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```
Examples
```

### The APPL code is

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### Outline

```
Data structure
Examples
```

### Applications

```
Rootstranning
```

Stochastic activity networks System reliability

System reliabilities Benford's law Control chart

```
The APPL code is > X := TriangularRV(1, 2, 4);
```

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William &
Mary

### Outline

```
Data structure
Examples
```

### Applications

```
Bootstrapping
K–S test
statistic
Stochastic
activity network
System reliabilit
Renford's law
```

```
The APPL code is
```

```
> X := TriangularRV(1, 2, 4);
> Y := TriangularRV(1, 2, 3);
```

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Mary

### Outline

```
Data structure:
```

### Applications

```
Bootstrapping
K–S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart
```

```
The APPL code is
```

```
> X := TriangularRV(1, 2, 4);
> Y := TriangularRV(1, 2, 3);
> V := Product(X, Y);
```

```
 \begin{cases} -\frac{4}{3}v + \frac{2}{3}\ln v + \frac{2v}{3}\ln v + \frac{4}{3} & 1 < v \le 2 \\ -8 + \frac{14}{3}\ln 2 + \frac{7v}{3}\ln 2 + \frac{10}{3}v - 4\ln v - \frac{5v}{3}\ln v & 2 < v \le 3 \end{cases} \\ -4 + \frac{14}{3}\ln 2 + \frac{7v}{3}\ln 2 + 2v - 2\ln v - \frac{1}{3}\ln 3 & 3 < v \le 4 \end{cases} \\ \frac{44}{3} - 14\ln 2 - \frac{7v}{3}\ln 2 - \frac{8}{3}v - 2\ln 3 + \frac{2v}{3}\ln v - \frac{2v}{3}\ln 3 + \frac{4v}{3}\ln v \\ \frac{22}{3}\ln v - \frac{2v}{3}\ln 3 + \frac{4v}{3}\ln v & 4 < v \le 6 \end{cases} \\ \frac{8}{3} - 8\ln 2 - \frac{4v}{3}\ln 2 - \frac{2}{3}v + \frac{4}{3}\ln v + \frac{v}{3}\ln 2 + \frac{2v}{3}\ln 3 + \frac{4v}{3}\ln 3 \\ -8 + 8\ln 2 + \frac{2v}{3}\ln 2 + \frac{2}{3}v + 4\ln 3 - \frac{v}{3}\ln v & 8 < v < 12 \end{cases}
```

Symbolic Algebra Applications in Quality and Productivity

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### Outline

Data structures

Examples

### Applications

K–S test statistic Stochastic activity networks System reliability Benford's law Control chart The APPL code is

$$f_{V}(v) = \begin{cases}
-\frac{4}{3}v + \frac{2}{3}\ln v + \frac{2v}{3}\ln v + \frac{4}{3} & 1 < v \le 2 \\
-8 + \frac{14}{3}\ln 2 + \frac{7v}{3}\ln 2 + \frac{10}{3}v - 4\ln v - \frac{5v}{3}\ln v & 2 < v \le 3 \\
-4 + \frac{14}{3}\ln 2 + \frac{7v}{3}\ln 2 + 2v - 2\ln v - v - 2\ln v - 2\ln v - 2\ln 3 - \frac{2v}{3}\ln 3 & 3 < v \le 4
\end{cases}$$

$$\frac{44}{3} - 14\ln 2 - \frac{7v}{3}\ln 2 - \frac{8}{3}v - 2\ln 3 + \frac{22}{3}\ln v - \frac{2v}{3}\ln 3 + \frac{4v}{3}\ln v & 4 < v \le 6$$

$$\frac{8}{3} - 8\ln 2 - \frac{4v}{3}\ln 2 - \frac{2}{3}v + \frac{4}{3}\ln v + \frac{v}{3}\ln 2 + \frac{2v}{3}\ln 2 + \frac{2v}{3}\ln 3 + \frac{4v}{3}\ln 3 + \frac{v}{3}\ln 3 + \frac{v}{3}\ln 2 + \frac{2v}{3}\ln 2 + \frac{2}{3}v + 4\ln 3 - \frac{v}{3}\ln 2 + \frac{2v}{3}\ln 3 - \frac{v}{3}\ln 2 + \frac{2v}{3}\ln 2$$

# Example 3: Order statistics

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Examples

A bag contains 15 billiard balls, numbered 1 to 15. If 7 balls are drawn from the bag at random, find the probability that the median number drawn is 5 when (a) sampling is performed without replacement; (b) sampling is performed with replacement.

(a) Sampling without replacement

Symbolic Algebra Applications in Quality and Productivity

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#### Outline

Data structures
Examples

Applications

Bootstrapping K–S test statistic Stochastic activity networks System reliability Benford's law Control chart constants A bag contains 15 billiard balls, numbered 1 to 15. If 7 balls are drawn from the bag at random, find the probability that the median number drawn is 5 when (a) sampling is performed without replacement; (b) sampling is performed with replacement.

(a) Sampling without replacement

> X := UniformDiscreteRV(1, 15);

> Y := UrderStat(X, 7, 4, "wo");

> PDF(Y, b);

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#### Outline

APPL survey
Data structures
Examples

Applications

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(a) Sampling without replacement

```
> X := UniformDiscreteRV(1, 15);
> Y := OrderStat(X, 7, 4, "wo");
```

> PDF(1, 5);

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Mary

#### Outline

APPL survey

Data structures

Examples

Applications

Bootstrapping K–S test statistic Stochastic activity networks System reliability Benford's law Control chart constants A bag contains 15 billiard balls, numbered 1 to 15. If 7 balls are drawn from the bag at random, find the probability that the median number drawn is 5 when (a) sampling is performed without replacement; (b) sampling is performed with replacement.

(a) Sampling without replacement

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> X := UniformDiscreteRV(1, 15);
> Y := OrderStat(X, 7, 4, "wo");
> PDF(Y, 5):
```

Symbolic Algebra Applications in Quality and Productivity

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Military
Academy
Larry Leemi
William &
Mary

#### Outline

APPL survey
Data structures
Examples

Applications

Bootstrapping K-S test statistic Stochastic activity networks System reliability Benford's law Control chart constants A bag contains 15 billiard balls, numbered 1 to 15. If 7 balls are drawn from the bag at random, find the probability that the median number drawn is 5 when (a) sampling is performed without replacement; (b) sampling is performed with replacement.

(a) Sampling without replacement

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> X := UniformDiscreteRV(1, 15);
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> PDF(Y, 5):
```

 $\frac{32}{429}$ 

Symbolic Algebra Applications in Quality and Productivity

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#### Outline

Data structures
Examples

Applications

Bootstrapping
K–S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart

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(b) Sampling with replacement

> X := UniformDiscreteRV(1, 15);

> Y := OrderStat(X, 7, 4);

> PDF(Y, 5);

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Mary

### Outline

Data structures
Examples

Applications

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Symbolic Algebra Applications in Quality and Productivity

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#### Outline

APPL survey

Data structures

Examples

Applications

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Military
Academy
Larry Leemi
William &
Mary

#### Outline

APPL survey
Data structures
Examples

Applications

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Military
Academy
Larry Leemi
William &
Mary

#### Outline

Data structures
Examples

Applications

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> PDF(Y, 5);
```

 $\frac{2949971}{34171875}$ 

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### Outline

Data structures
Examples

Applications

K—S test statistic Stochastic activity networks System reliability Benford's law Let  $T_1$ ,  $T_2$ ,  $T_3$  be independent and identically distributed Weibull(2, 3) random variables with survivor function

$$S_i(t) = e^{-(2t)^3}$$

$$t > 0$$
;  $i = 1, 2, 3$ 

what is the mean system lifetime?



- > T1 := WeibullRV(2, 3);
- > T2 := WeibullRV(2, 3)
- > T3 := WeibullRV(2, 3)
- > T := Maximum(T1, Minimum(T2, T3))
- > Mean(T)

$$\frac{\pi \left(\sqrt{3}2^{2/3} + 2\sqrt{3} - 2\sqrt[6]{3}\right)}{18\Gamma(2/3)} \cong 0.4913$$

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Mary

Outline

Data structures
Examples

Applications

Bootstrapping
K–S test
statistic
Stochastic
activity network
System reliabilit
Benford's law
Control chart
constants

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### Outline

Data structures
Examples

Bootstrapping
K–S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart

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#### Outline

Data structures
Examples

Applications

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Outline

APPL survey
Data structures
Examples

Applications

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#### Outline

Data structures
Examples

Applications

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### **Applications**

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#### Outline

APPL survey
Data structures
Examples

### Applications

Bootstrapping K–S test statistic Stochastic activity network System reliabilit Benford's law Control chart

- Bootstrapping
- Kolmogorov–Smirnov test statistic
- Stochastic activity networks
- Lower bound on system reliability
- Benford's law
- Control chart constants

# Application 1: Bootstrapping

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Outline

Data structures
Examples

Bootstrapping
K—S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart

Is there a difference between the medians of the rat survival times (days) of the two populations? Strategy: estimate the standard error of the difference between the medians.

Group	Data	n	Median
Treatment	16, 23, 38, 94, 99, 141, 197	7	94
Control	10, 27, 30, 40, 46, 51, 52, 104, 146	9	46

Generate B bootstrap samples, each of which consists of n=7 samples drawn with replacement from 16, 23, 38, 94, 99, 141, and 197. Calculate sample standard deviation of the medians.

# Application 1: Bootstrapping

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Outline

APPL survey
Data structures
Examples

Applications

Bootstrapping

K–S test

G-S test tatistic Stochastic activity network System reliabilit Benford's law Control chart constants Is there a difference between the medians of the rat survival times (days) of the two populations? Strategy: estimate the standard error of the difference between the medians.

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Outline

APPL survey

Data structures

Examples

Bootstrapping

Bootstrapping
K—S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart

### **S-Plus solution**

- > set.seed(1)
- > tr <- c(16, 23, 38, 94, 99, 141, 197)
  - > medn <- function(x) quantile(x, 0.50)</pre>
  - > bootstrap(tr, medn, B = 50)

This returns the estimated standard error of the median of the treatment group as

41.18

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Bootstrapping

### S-Plus solution

- > set.seed(1)

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#### Outline

Data structures
Examples

Rootstranning

Bootstrapping K–S test statistic Stochastic activity network System reliabilit Benford's law Control chart

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Mary

#### Outline

Data structures
Examples

### Application

Bootstrapping K–S test statistic Stochastic activity networks System reliability Benford's law Control chart constants

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#### Outline

APPL survey

Data structures

Examples

Bootstrapping

K–S test statistic Stochastic activity network System reliabilit Benford's law Control chart constants

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Symbolic Algebra Applications in Quality and Productivity

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#### Outline

Data structure

Data structures Examples

Applicat

Bootstrapping K–S test statistic Stochastic activity networks System reliability Benford's law Control chart

### Bootstrap estimates of the standard error of the median:

	B = 50	B = 100	B = 250	B = 1000	$B = +\infty$
Treatment	41.18	37.63	36.88	38.98	37.83
Control	20.30	12.68	9.538	13.82	13.08

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```
Bootstrapping
```

### Calculate the $B = +\infty$ column via the APPL statements:

```
Symbolic
  Algebra
Applications
in Quality and
Productivity
```

```
Bootstrapping
```

```
Calculate the B = +\infty column via the APPL statements:
> treatment := [16, 23, 38, 94, 99, 141, 197];
```

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Symbolic
Algebra
Applications
in Quality and
Productivity
```

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#### Outline

Data structures Examples

#### Application

```
Bootstrapping
K–S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart
```

```
Calculate the B=+\infty column via the APPL statements: > treatment := [16, 23, 38, 94, 99, 141, 197]; > X := BootstrapRV(treatment);
```

> Y := UrderStat(X, 7, 4);

> sqrt(Variance(Y));

```
8359/823543 y = 16
80809/823543 y = 23
196519/823543 y = 38
252169/823543 y = 94
196519/823543 y = 99
80809/823543 y = 143
8359/823543 y = 197
```

Standard error:  $\frac{2}{823543}\sqrt{242712738519382} \cong 37.834$ 

```
Symbolic
Algebra
Applications
in Quality and
Productivity
```

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#### Outline

```
Data structures
Examples
```

### Application

```
Bootstrapping
K–S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart
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```
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Symbolic
Algebra
Applications
in Quality and
Productivity
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#### Outline

```
Data structures
Examples
```

### Application

```
Bootstrapping
K—S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart
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```

```
f(y) = \begin{cases} 8359/823543 & y = 16\\ 80809/823543 & y = 23\\ 196519/823543 & y = 38\\ 252169/823543 & y = 94\\ 196519/823543 & y = 99\\ 80809/823543 & y = 141\\ 8359/823543 & y = 107 \end{cases}
```

Standard error:  $\frac{2}{823543}\sqrt{242712738519382} \cong 37.8347$ 

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### Outille

Data structure Examples

Bootstrapping

K—5 test statistic Stochastic activity networks System reliability Benford's law Control chart constants

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### Outline

Data structures Examples

Bootstrapping

K–S test statistic Stochastic activity networks System reliability Benford's law Control chart constants

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#### Outline

Data structures
Examples

Applications

Bootstrapping

K–S test

Stochastic activity networks System reliability Benford's law Control chart constants So is there a statistically significant difference between the medians?

 $\frac{2}{823543}\sqrt{242712738519382} \cong 37.8347$ 

Standard error control:

 $\frac{1}{387420489}\sqrt{25662937134123797402} \cong 13.0759$ 

The seemingly large difference between the two sample medians, 94 - 46 = 48 days, is only

 $48/\sqrt{37.83^2 + 13.08^2} \cong 1.19$ 

standard-deviation units away from zero

Conclusion: no statistically significant difference between the

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Outline

Data structure

Applications

Bootstrapping
K–S test
statistic
Stochastic
activity networl
System reliabili
Benford's law

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#### Outline

Data structures
Examples

Application

Bootstrapping K–S test statistic Stochastic activity networks System reliability Benford's law Control chart constants So is there a statistically significant difference between the medians? Standard error treatment:

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Symbolic Algebra Applications in Quality and Productivity

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#### Outline

Data structures
Examples

Applications Bootstrapping

Bootstrapping
K—S test
statistic
Stochastic
activity network
System reliability
Benford's law
Control chart
constants

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# Application 1: Bootstrapping (continued)

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### Outline

Data structures Examples

Applications
Bootstrapping
K-S test

Bootstrapping
K–S test
statistic
Stochastic
activity network
System reliabilit
Benford's law
Control chart
constants

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Conclusion: no statistically significant difference between the medians.

# Application 2: Kolmogorov–Smirnov test statistic

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### K-S test statistic

Defining formula:

$$D_n = \sup_{x} |F(x) - F_n(x)|$$

Computational formula:

$$D_n = \max_{i=1,2,\dots,n} \left\{ \left| \frac{i-1}{n} - x_{(i)} \right|, \left| \frac{i}{n} - x_{(i)} \right| \right\}$$

The CDF of  $D_n$  (all parameters known case, Birnbaum, 1952):

$$P\left(D_n < \frac{1}{2n} + \nu\right) = n! \int_{\frac{1}{2n} - \nu}^{\frac{1}{2n} + \nu} \int_{\frac{3}{2n} - \nu}^{\frac{3}{2n} + \nu} \dots \int_{\frac{2n-1}{2n} - \nu}^{\frac{2n-1}{2n} + \nu}$$

$$g(u_1, u_2, \ldots, u_n) du_n \ldots du_2 du_1$$

for  $0 \le v \le \frac{2n-1}{2n}$ , where

$$g(u_1, u_2, \ldots, u_n) = 1$$

for 
$$0 \le u_1 \le u_2 \le \cdots \le u_n$$
.

# Application 2: Kolmogorov–Smirnov test statistic (continued)

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### Outline

# APPL surve

Data structures Examples

Bootstrappin

K-S test statistic

> System reliabili Benford's law Control chart

CASE I: n = 1

$$F_{D_1}(t) = \mathsf{Pr}(D_1 \leq t) = \left\{ egin{array}{ll} 0 & t \leq rac{1}{2} \ 2t - 1 & rac{1}{2} < t < 1 \ 1 & t \geq 1 \end{array} 
ight.$$

**CASE II:** n=2

$$F_{D_2}(t) = \mathsf{Pr}(D_2 \le t) = \left\{ egin{array}{ll} 0 & t \le rac{1}{4} \ 8 \left(t - rac{1}{4}
ight)^2 & rac{1}{4} < t < rac{1}{2} \ 1 - 2(1 - t)^2 & rac{1}{2} < t < 1 \ 1 & t \ge 1 \end{array} 
ight.$$

# Application 2: Kolmogorov–Smirnov test statistic (continued)

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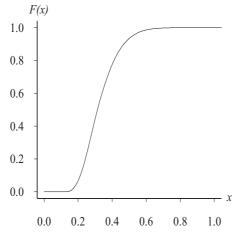
### Outline

Data structures
Examples

Applicatio

K-S test

activity network System reliabili Benford's law Control chart Goal: X := KSRV(n); **CASE III:** n = 6



# Application 2: Kolmogorov–Smirnov test statistic (continued)

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William &
Mary

### Outline

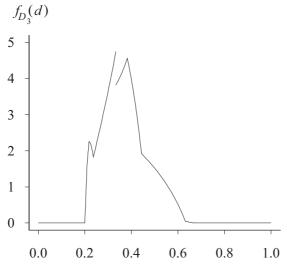
Data structure

Applicatio

K–S test

statistic Stochasti

Stochastic activity network System reliabilit Benford's law Control chart



# Application 3: Stochastic activity networks

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William &
Mary

### Outline

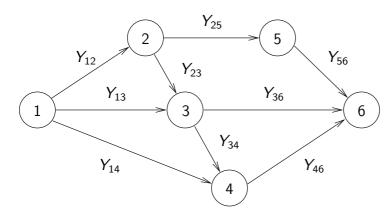
Data structures

Applications

Bootstrapping

Stochastic activity networks

System reliabili Benford's law Control chart Stochastic activity networks arise in project management



Our goal: find the distribution of  $T_6$ , the time to complete the network

# Application 3: Stochastic activity networks

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Mary

### Outline

APPL surve

Data structures Examples

### Applications

Bootstrappin K–S test

Stochastic activity networks

Benford's law Control chart Popular analysis techniques

- CPM
- PERT
- Simulation

# Application 3: Stochastic activity networks (continued)

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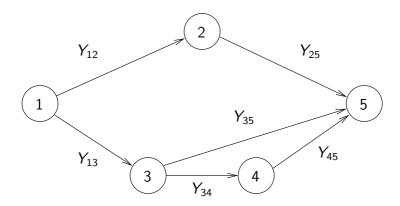
### Outline

Data structures
Examples

Applications
Bootstrapping

Stochastic activity networks

System reliab Benford's law Control chart Series—parallel networks constitute a class of stochastic activity networks that are easy to analyze. This sample series—parallel network is from Elmaghraby (1977, p. 261).



# Application 3: Stochastic activity networks (continued)

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### Outline

APPL surve

Examples

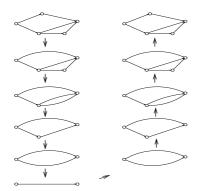
### Applicatio

Bootstrapping K-S test

Stochastic activity networks

System reliabi Benford's law

Benford's law Control chart constants



### Outlin

Data structures
Examples

Applications
Bootstrapping

Stochastic activity networks

Benford's law

When all arc durations are independent exponential(b) random variables, where b is a rate, the time to complete the network  $T_5$  has cdf

$$F_{T_5}(t) = 1 - 3bte^{-bt} - \frac{b^2t^2}{2}e^{-bt} - 3e^{-2bt} + \frac{5b^2t^2}{2}e^{-2bt} + \frac{b^3t^3}{2}e^{-2bt} + \frac{b^3t^3}{2}e^{-2bt} + 2e^{-3bt} + 3bte^{-3bt} + b^2t^2e^{-3bt} \qquad t > 0$$

# Application 3: Stochastic activity networks (continued)

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### Outline

APPL survey

Data structures

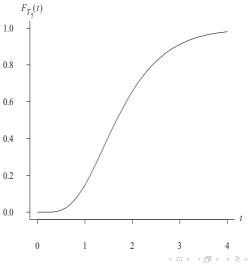
Examples

Bootstrappin

Stochastic activity networks

Benford's law
Control chart

The cdf is shown below for b = 2



# Application 3: Stochastic activity networks (continued)

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### Outline

Data structures
Examples

Applications
Bootstrapping
K-S test

Stochastic activity networks

System reliabili Benford's law Control chart **Bonus material**: for exponential(2) arc durations

Paths  $\pi_k$  and critical path probabilities  $p(\pi_k)$ 

k	Node sequence	$\pi_k$	$p(\pi_k)$
1	$1 \rightarrow 2 \rightarrow 5$	$\{a_{12}, a_{25}\}$	$115/432 \cong 0.266$
2	$1 \rightarrow 3 \rightarrow 5$	$\{a_{13}, a_{35}\}$	$317/1728 \cong 0.183$
3	$1 \rightarrow 3 \rightarrow 4 \rightarrow 5$	$\{a_{13}, a_{34}, a_{45}\}$	$317/576 \cong 0.550$

# Criticalities $\rho_{ij}$

Arc	Paths	$ ho_{ij}$
a <sub>12</sub>	$\pi_1$	$115/432 \cong 0.266$
a <sub>13</sub>	$\pi_2, \pi_3$	$317/432 \cong 0.734$
a <sub>25</sub>	$\pi_1$	$115/432 \cong 0.266$
a <sub>35</sub>	$\pi_2$	$317/1728 \cong 0.183$
<i>a</i> <sub>34</sub>	$\pi_3$	$317/576 \cong 0.550$
a <sub>45</sub>	$\pi_3$	$317/576 \cong 0.550$

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System reliability

# Bootstrapping in systems reliability

Component number 
$$i=1$$
  $i=2$   $i=3$ 

Number passing  $(y_i)$  21 27 82

Number on test  $(n_i)$  23 28 84

$$\frac{21}{23} \cdot \frac{27}{28} \cdot \frac{82}{84} = \frac{1107}{1288} \cong 0.8595$$

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System reliability

# Bootstrapping in systems reliability

Use bootstrapping to determine a 95% lower confidence bound on the system reliability for a series system of three independent components using the binary failure data  $(y_i, n_i)$ , where

- $y_i$  is the number of components of type i that pass the test
- $n_i$  is the number of components of type i on test

for i = 1, 2, 3

Component number	i = 1	i=2	i=3
Number passing $(y_i)$	21	27	82
Number on test $(n_i)$	23	28	84

$$\frac{21}{23} \cdot \frac{27}{28} \cdot \frac{82}{84} = \frac{1107}{1288} \approx 0.8595$$

statistic Stochastic activity networks System reliability Benford's law Control chart constants

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for i = 1, 2, 3

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Number passing $(y_i)$	21	27	82
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Point estimate for the system reliability:

$$\frac{21}{23} \cdot \frac{27}{28} \cdot \frac{82}{84} = \frac{1107}{1288} \cong 0.8595$$

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### Outline

Data structures
Examples

### Applications

Bootstrapping
K–S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart

```
> X1 := BinomialRV(23, 21 / 23);
```

> X1 := Transform(X1, [[x -> x / 23], [0, 23]]);

> X2 := BinomialRV(28, 27 / 28);

> X2 := Transform(X2, [[x -> x / 28], [0, 28]]);

> X3 := BinomialRV(84, 82 / 84)

> X3 := Transform(X3, [[x -> x / 84], [0, 84]]);

> T := Product(X1, X2, X3);

There are a possible  $24 \cdot 29 \cdot 85 = 59,160$  potential mass values for T

 Of these, only 6633 are distinct because the Product procedure combines repeated values

• The lower 95% bootstrap confidence interval bound is the 0.05 fractile of the distribution of T, which is

Symbolic Algebra Applications in Quality and Productivity

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### Outline

Data structures
Examples

## Applications

Bootstrapping
K–S test
statistic
Stochastic
activity networks
System reliability
Benford's law

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```

- / KZ :- IIdiisioim(KZ, [[K / K / ZO], [
  - > Y3 := Transform(Y3 [[v -> v / 84]] [0 84]]]
  - > x3 := Transform(x3, [[x -> x / 84], [0, 84]])
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Algebra
Applications
in Quality and
Productivity
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Mary
```

## Outline

```
APPL survey

Data structures

Examples
```

# Applications

```
Bootstrapping
K–S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart
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- There are a possible 24 · 29 · 85 = 59, 160 potential mass values for T
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### Outline

```
APPL survey

Data structures

Examples
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# Applications

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statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart
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System reliability

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$$6723/9016 \cong 0.7457$$

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Renford's law

$$f_X(x) = P(X = x) = \log_{10}\left(1 + \frac{1}{x}\right)$$
  $x = 1, 2, ..., 9$ 

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### Outline

Data structures
Examples

### Applications

Bootstrapping K-S test statistic Stochastic activity network System reliabilit Benford's law Control chart

- concerns the distribution of the leading digit in a data set
- Simon Newcomb (1881) noticed that the early pages of logarithm tables were more worn than the later pages
- if X denotes the leading digit

$$f_X(x) = P(X = x) = \log_{10}\left(1 + \frac{1}{x}\right) \qquad x = 1, 2, \dots, 9$$

- P(X = 1) = 0.301; P(X = 9) = 0.0458
- Frank Benford (1938) fit the distribution to a wide variety of data sets
- applications: election fraud, accounting fraud
- the goal: search for probability distributions satisfying Benford's law exactly

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### Outline

Data structures
Examples

### Applications

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### Outline

Data structures

Applications

Bootstrapping K–S test statistic Stochastic activity network System reliabilit Benford's law Control chart

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### Outline

Data structures
Examples

## Applications

Bootstrapping
K–S test
statistic
Stochastic
activity networks
System reliability
Benford's law

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System reliabil Benford's law Control chart constants

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System reliable
Benford's law
Control chart
constants

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### Outline

Data structures
Examples

Bootstrapping
K–S test
statistic
Stochastic
activity networks
System reliability
Benford's law

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# Application 5: Benford's law (continued)

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### Outline

Data structures
Examples

# Applications

Bootstrapping K–S test statistic Stochastic activity network System reliabili Benford's law

# Eureka!

The variate generation algorithm

$$X \leftarrow \lfloor 10^U \rfloor$$

yields probability distribution that satisfies Benford's law exactly: If  $U\sim U(0,1)$  and  $T=10^U$  then T has probability density function

$$f_T(t) = \frac{1}{t \ln 10}$$
  $1 < t < 10$ 

# Application 5: Benford's law (continued)

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### Outline

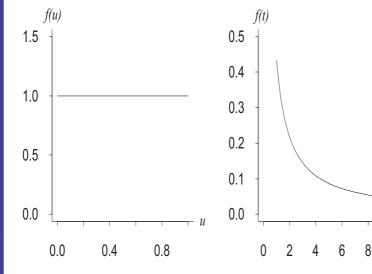
APPL survey

Data structures Examples

### Applications

K-S test statistic Stochastic activity network

Benford's law Control chart constants



10

# Application 6: Control chart constants

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## Outline

Data structures
Examples

Applications
Bootstrapping

K–S test statistic Stochastic activity networks System reliability Benford's law Control chart constants

# Constants $d_2$ , $d_3$ relate to the sample range R

Given a random sample  $X_1, X_2, \dots, X_n$  from a population with

- cumulative distribution function F(x)
- probability density function f(x)
- ullet finite unknown variance  $\sigma_X^2$
- associated order statistics  $X_{(1)}, X_{(2)}, \dots, X_{(n)}$

The sample range, R, is

$$R = X_{(n)} - X_{(1)}$$

The expected value of R can be expressed two ways

$$E[R] = d_2 \sigma_X$$

$$E[R] = E[X_{(n)}] - E[X_{(1)}]$$

Thus

$$d_{2} = \frac{E[R]}{\sigma_{X}} = \frac{E[X_{(n)}] - E[X_{(1)}]}{\sigma_{X}}$$

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### Outline

Data structures
Examples

Applications

Bootstrapping
K—S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart

**Example 1.** Calculate  $d_2$  for a random sample  $X_1, X_2, X_3$  drawn from a normal population

```
The APPL statements
```

yield the exact value

$$d_2 = 3/\sqrt{7}$$

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### Outline

Data structures
Examples

Applications

Bootstrapping K–S test statistic Stochastic activity networks System reliability Benford's law **Example 1.** Calculate  $d_2$  for a random sample  $X_1, X_2, X_3$  drawn from a normal population

# The APPL statements

```
> n := 3;
> X := NormalRV(0, sigma):
> (Mean(OrderStat(X, n, n)) -
> Mean(OrderStat(X, n, 1))) / sqrt(Variance(X));
```

yield the exact value

$$d_2 = 3/\sqrt{\tau}$$

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### Outline

Data structures
Examples

Applications

Bootstrapping K–S test statistic Stochastic activity networks System reliability Benford's law Control chart **Example 1.** Calculate  $d_2$  for a random sample  $X_1, X_2, X_3$  drawn from a normal population

The APPL statements

$$d_2=3/\sqrt{\pi}$$

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Larry Leemis
William &
Mary

### Outline

Data structures

Examples

Applications

Bootstrapping
K–S test
statistic
Stochastic
activity networks
System reliability
Benford's law
Control chart

constants

**Example 2.** Calculate the bias correction factors  $d_2$  and  $d_3 = \sigma_R/\sigma_X$  for a random sample  $X_1$ ,  $X_2$ ,  $X_3$  from an exponential( $\lambda$ ) population. The APPL statements

```
> n := 3:
> X := ExponentialRV(lambda):
> R := RangeStat(X, n):
> d2 := Mean(R) / sqrt(Variance(X));
> d3 := sqrt(Variance(R)) / sqrt(Variance(X));
yield
```

$$d_2=3/2$$
 and  $d_3=\sqrt{5/2}\cong 1.118$ 

Likewise, when

$$n = 18$$

$$d_2 = \frac{42142223}{12252240} \cong 3.440$$
 and  $d_3 = \frac{\sqrt{238357395880861}}{12252240} \cong 1.260$ 

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## Outline

Data structures

Applications

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## Outline

Data structures
Examples

Applications

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Symbolic Algebra Applications in Quality and Productivity

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## Outline

Data structures
Examples

Applications

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